

4.4

ALLEGATO

FOB DISTRIBUTOR

395

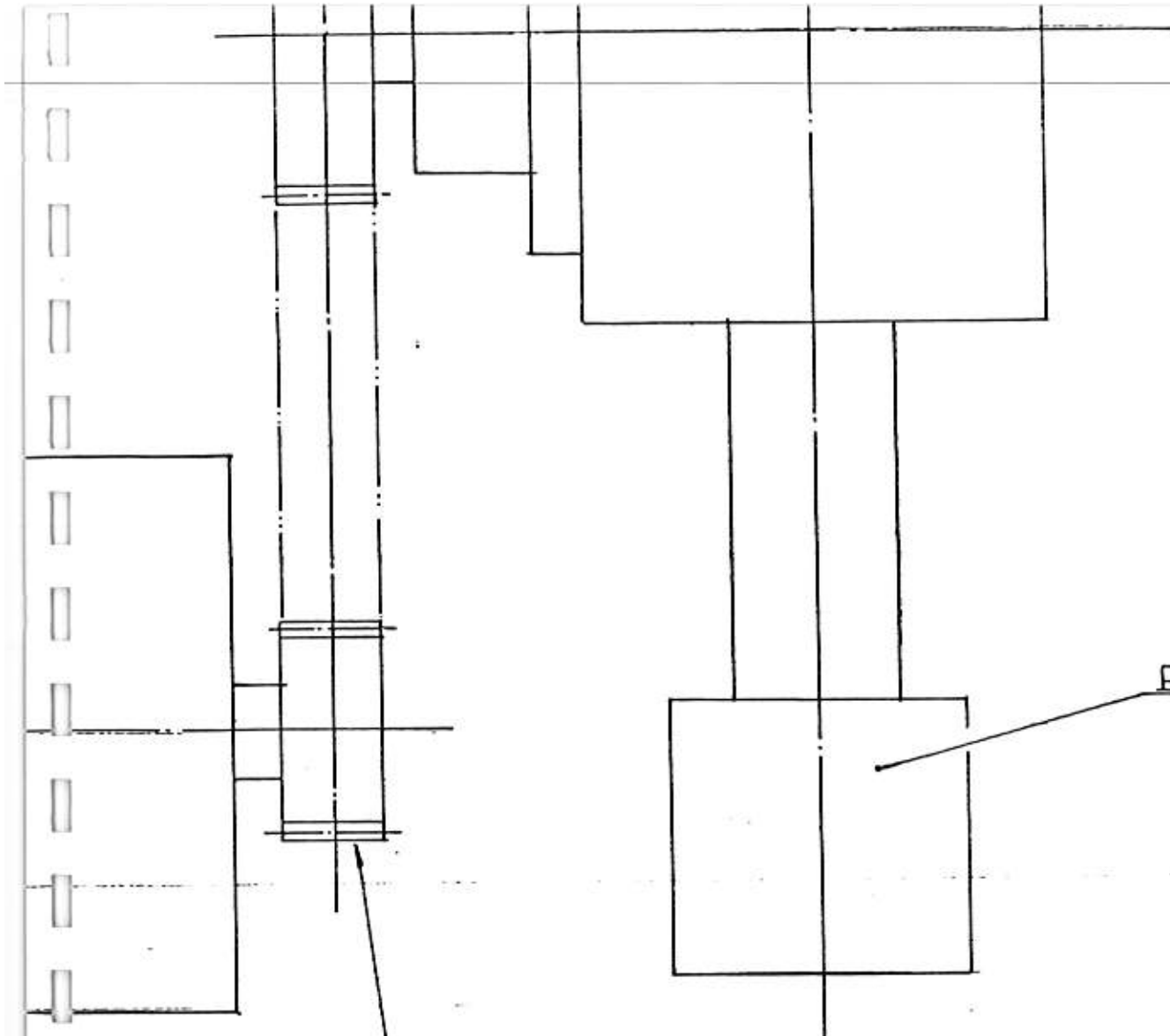
20)
D. Elehr.
Stud. '86
cart. 5

Handwritten signature/initials

DIST. ELETTRONICO
STUDI 86
CAR/5

TOLLERANZE GENERALI		LAVORAZIONE	TRATTAMENTO	N. pezzi	MATERIALE	DIMENSIONI	Kg. peso	MODIFICHE
PARTI LAVORATE Angoli: $\pm$ _____ Lunghezze e diametri: sino a 18 $\pm$ _____ da 18 a 80 $\pm$ _____ oltre 80 $\pm$ _____ PARTI STAMPATE O FUSE Spessore: $\pm$ _____% con minimo 1 mm. Angoli: $\pm$ _____ Lunghezze e diametri: $\pm$ _____% + 1 mm.	 BOTTERO CUNEO (ITALY)		DISTRIBUTORE ELETTRONICO			Disegno 4672		
			Schema cinematico per			Gruppo N. 00		
			prova motore passo / passo			Macchina 376		
		Prog.	Dis.	Lucid.	MH 172.			Scale 1:2
				- Vista in pianta -				DATA Cuneo: 30/10/86

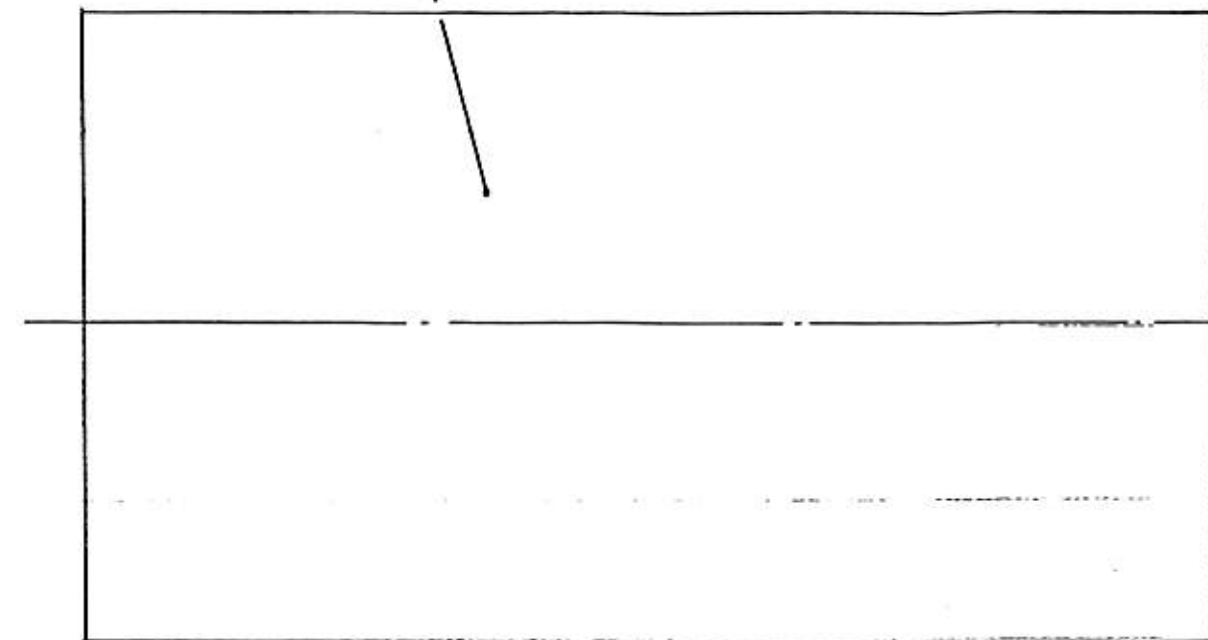
Disegno di proprietà BOTTERO - Riproduzione vietata a termini di legge.

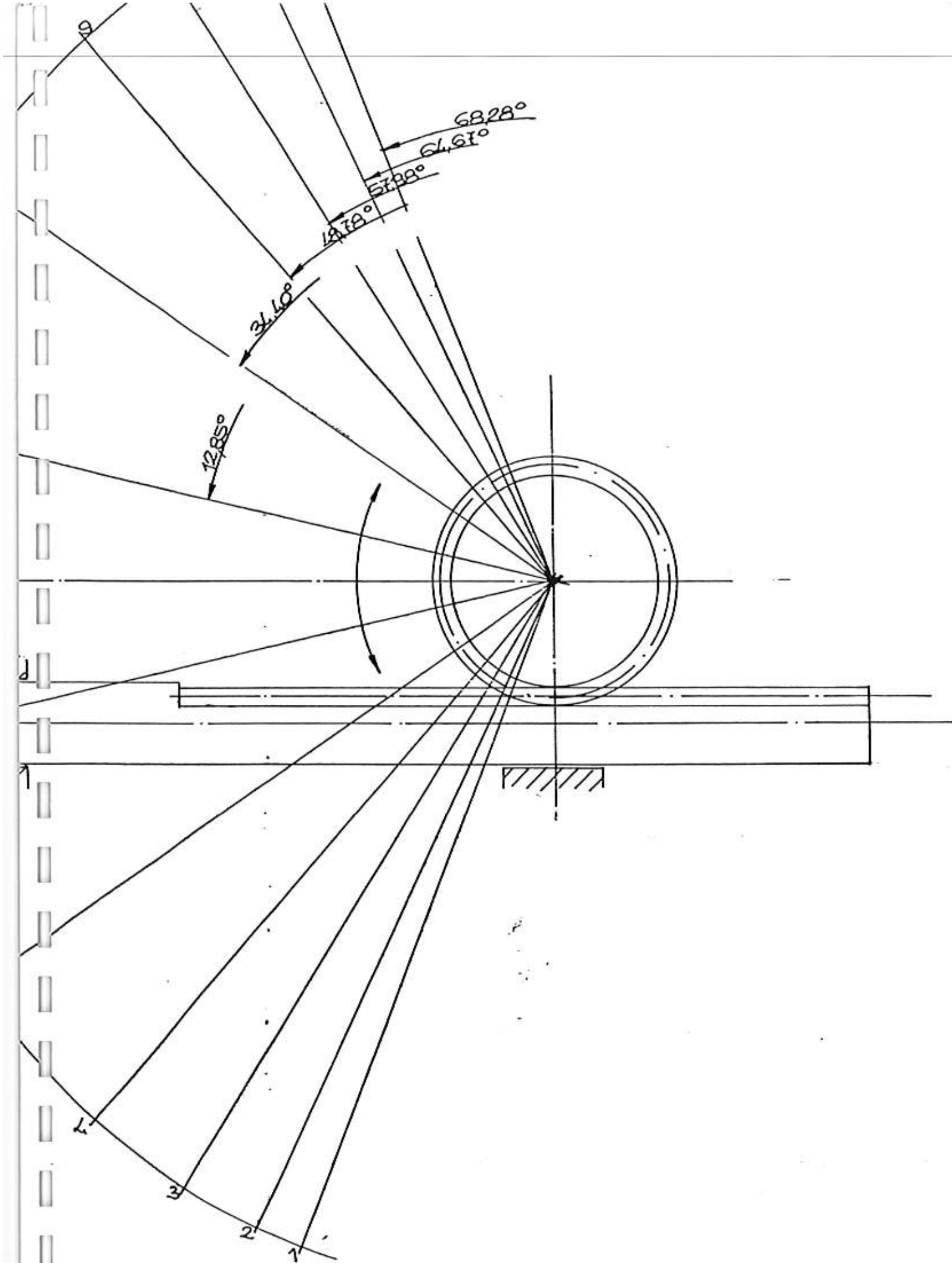


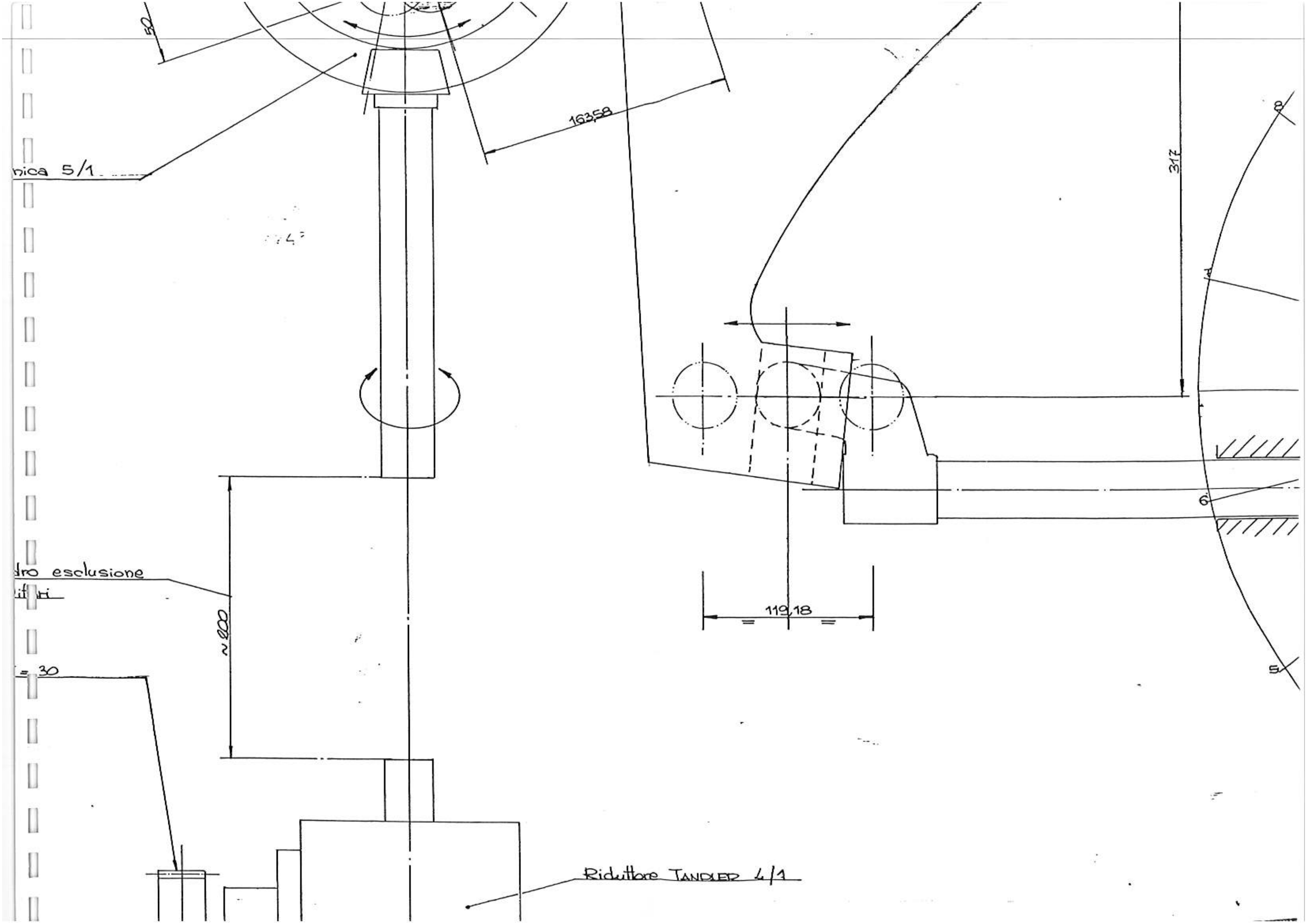
Encoder tipo 390

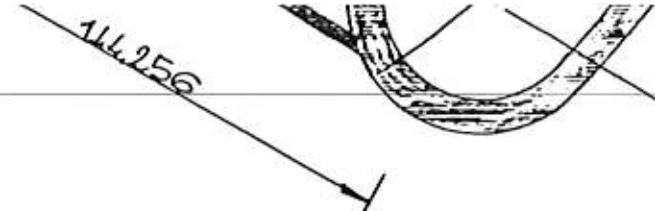
Puleggia dentata $z = 20$

Motore passo/passo HH172





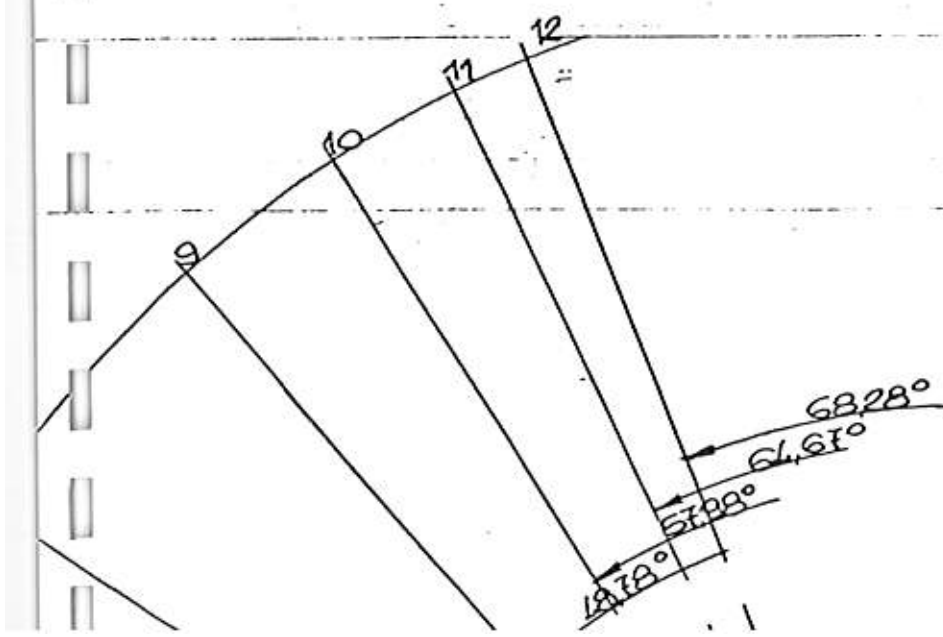




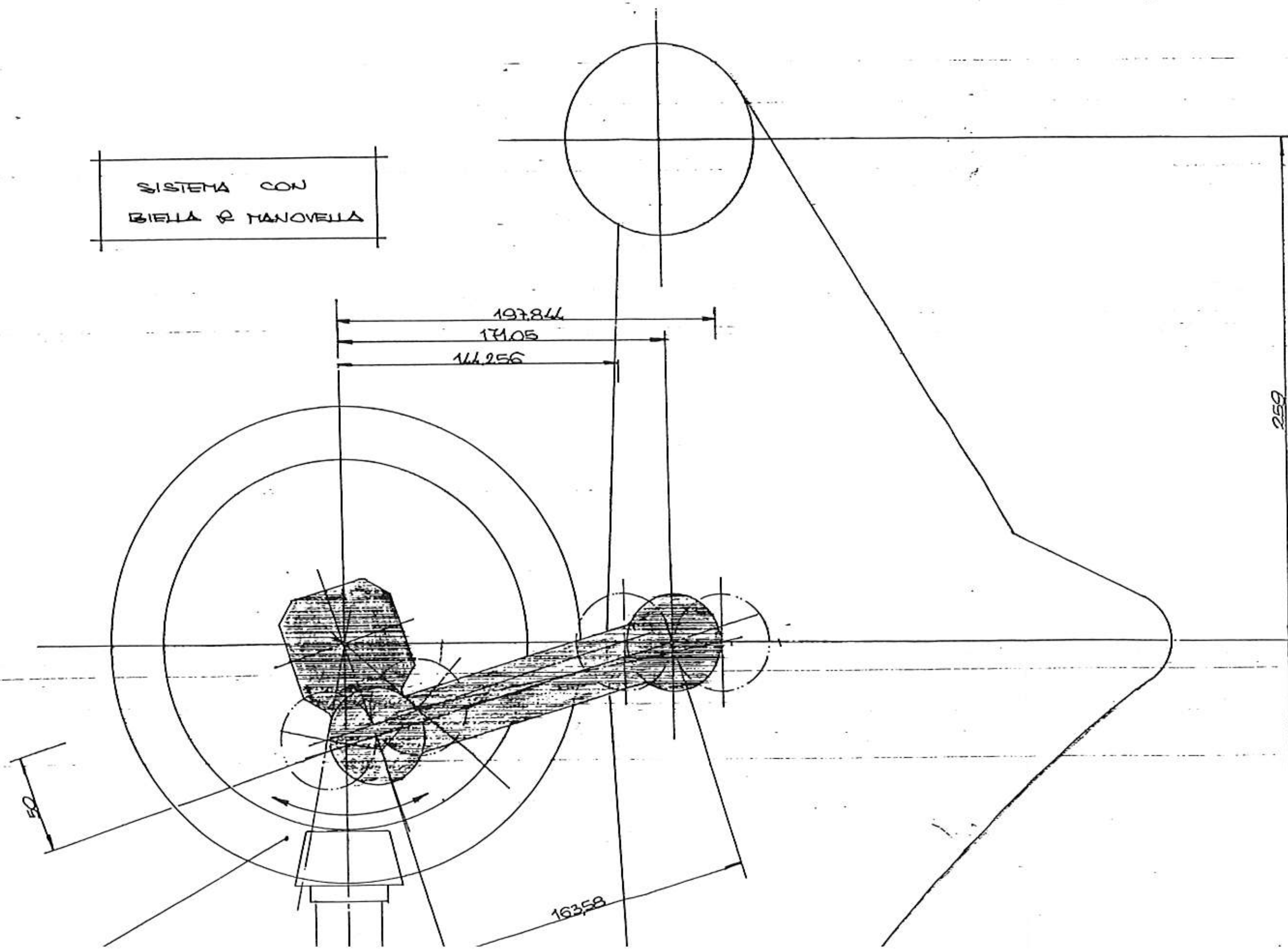
Coppia conica 5/1

Spazio per cilindro esclusione
gruppo raccoglitori

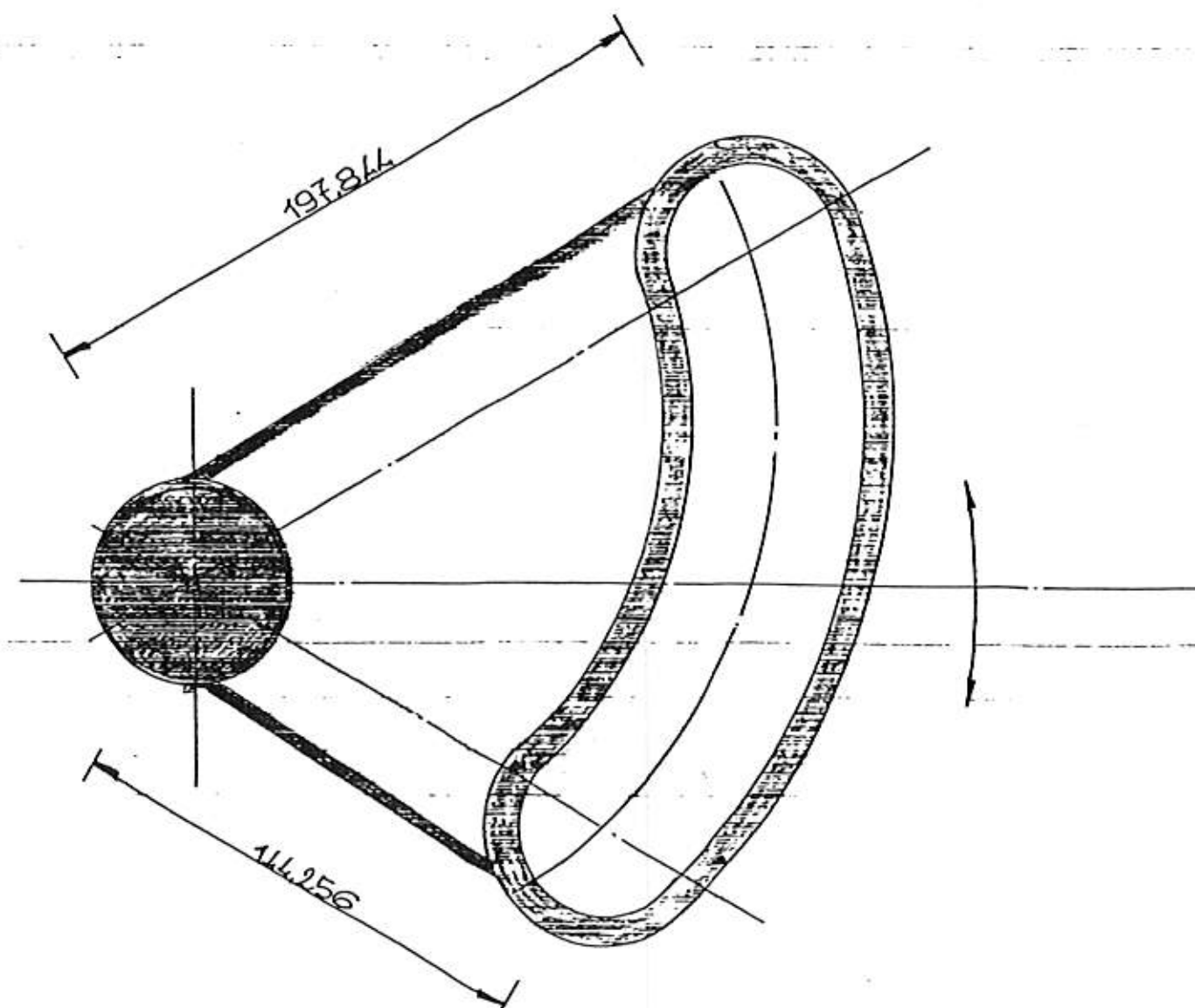
Puleggia dentata $Z = 30$

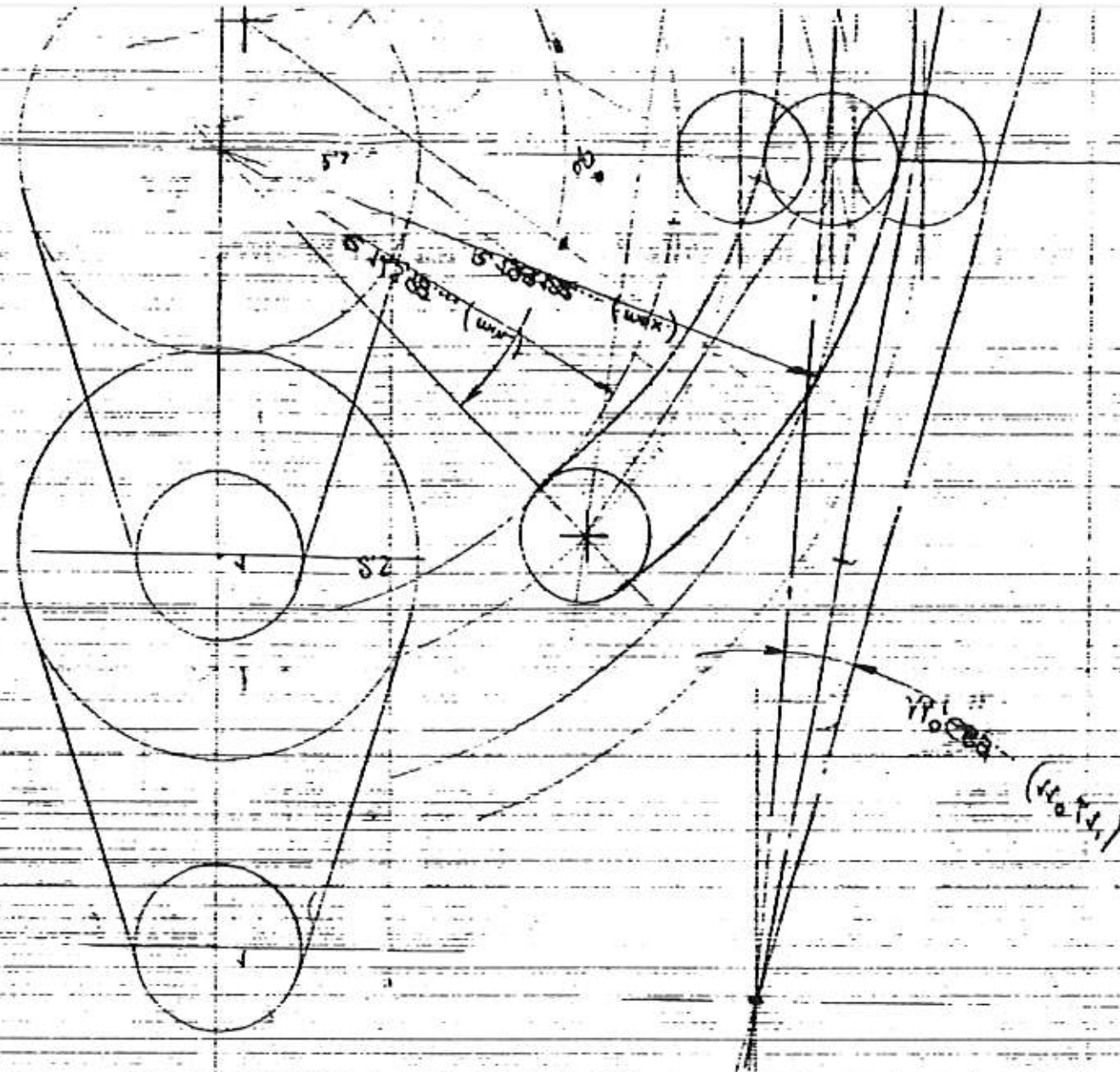


SISTEMA CON
BIELLA E MANOVELLA



SISTEMA CON CAMMA



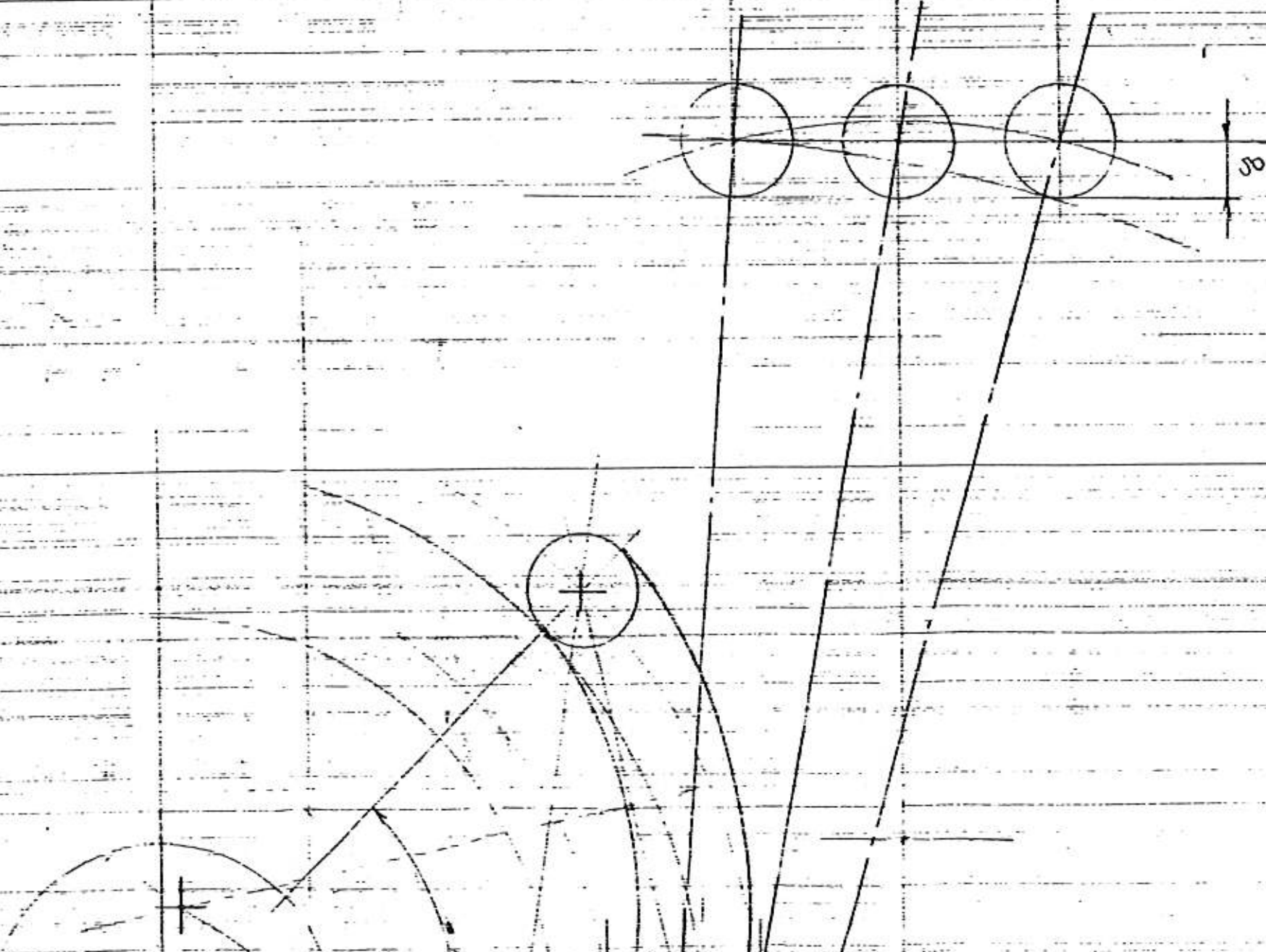


223

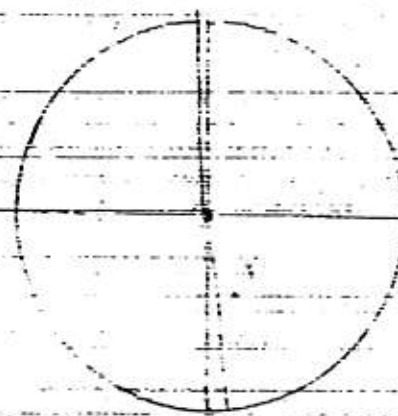
51.5

50

SP
6 m
2



S2d / 21c =



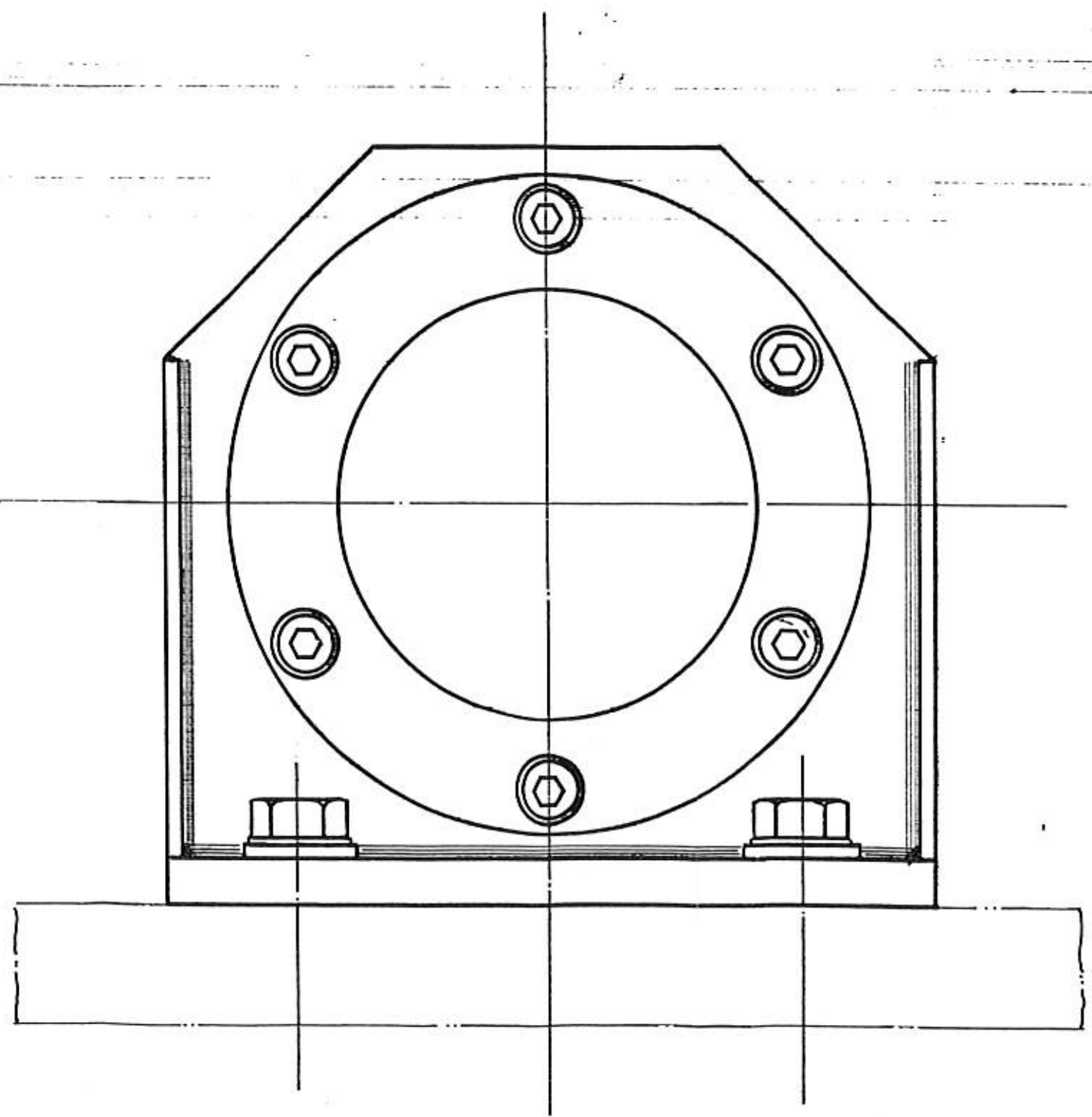
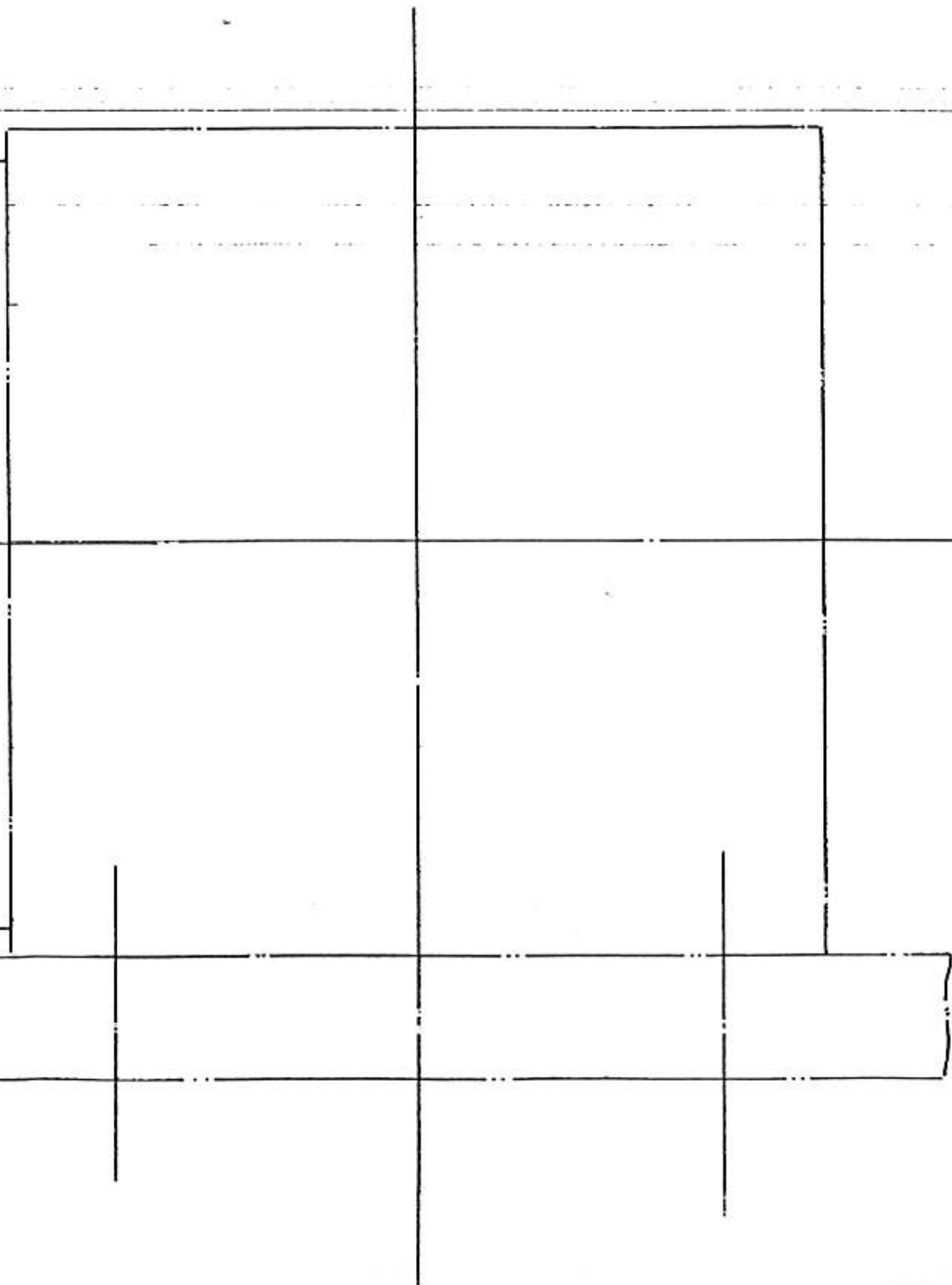
[Handwritten signature]
[Handwritten initials]
[Handwritten mark]

7/11/86

SC 12 SEZ. VIDRALA - DISTRIBUTORE ROTANTE
AD AZION. ELETTRONICO

Applicazione Dinamo Tachimetrica su asse Tandler
per controllo velocità motore MH172 (Scala 1:1)

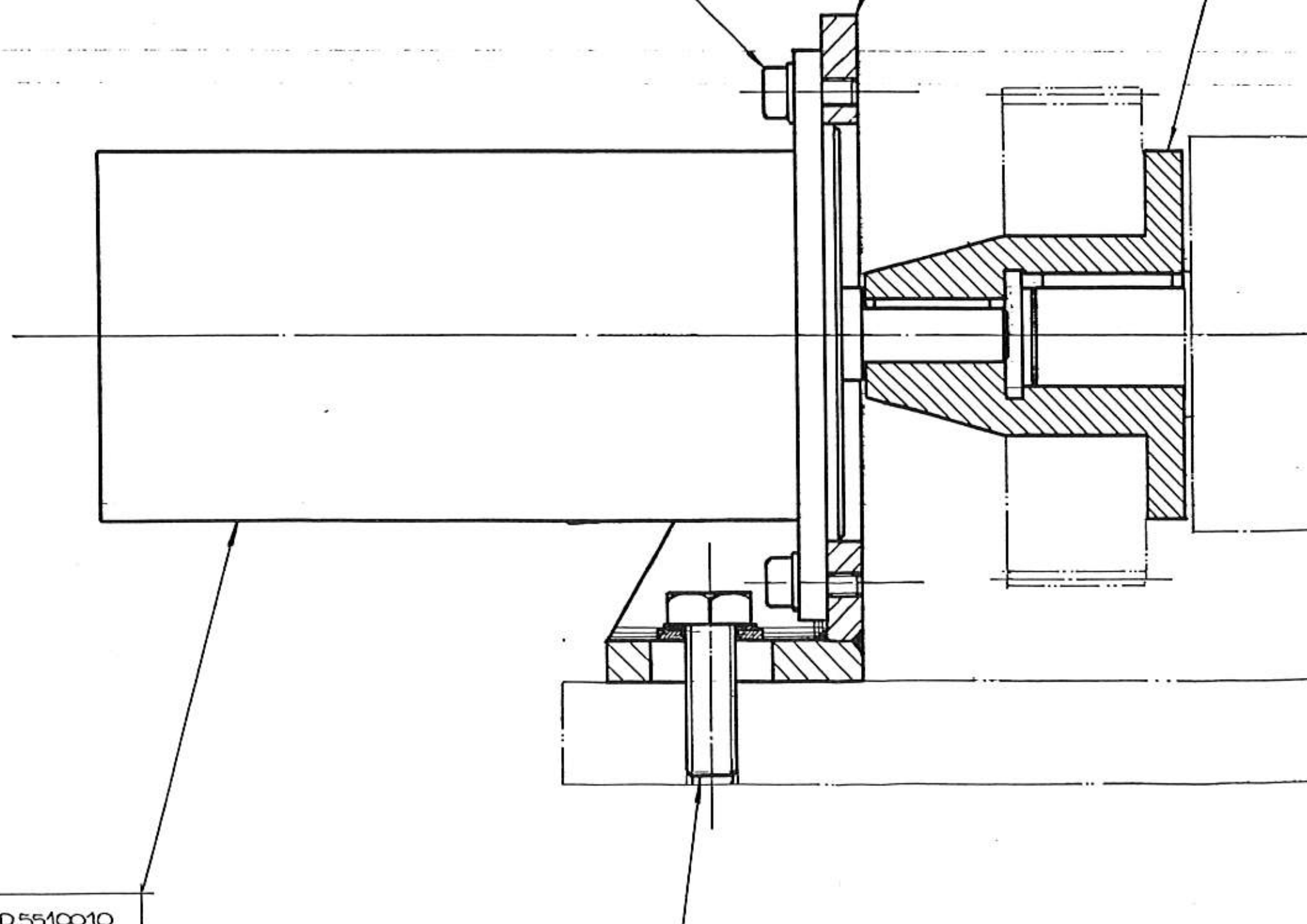
21



VTCEI M6 x 16
Rond. Grower per V. M6

376-1-22

37

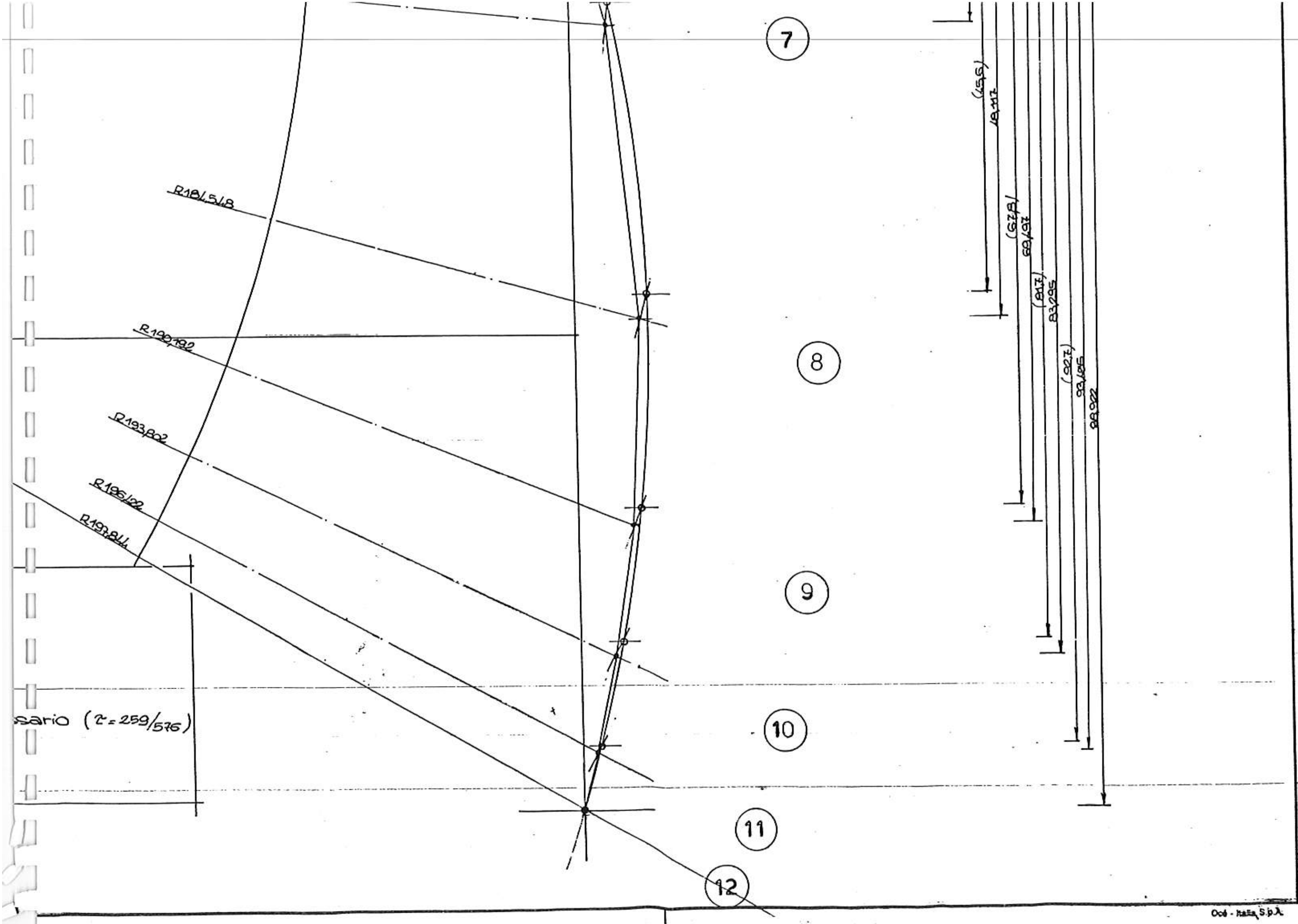


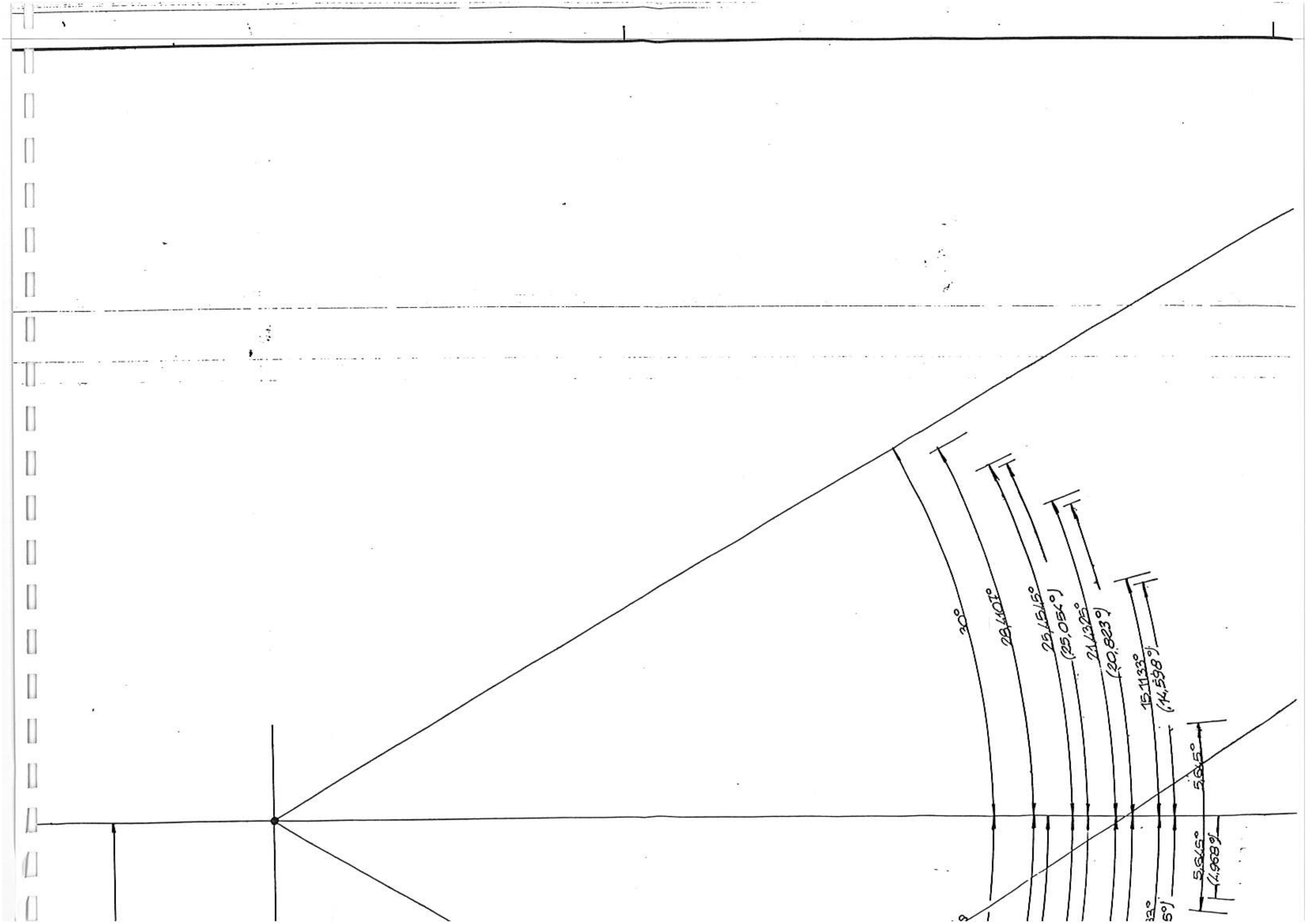
Dinamo tachimetica MD5510010

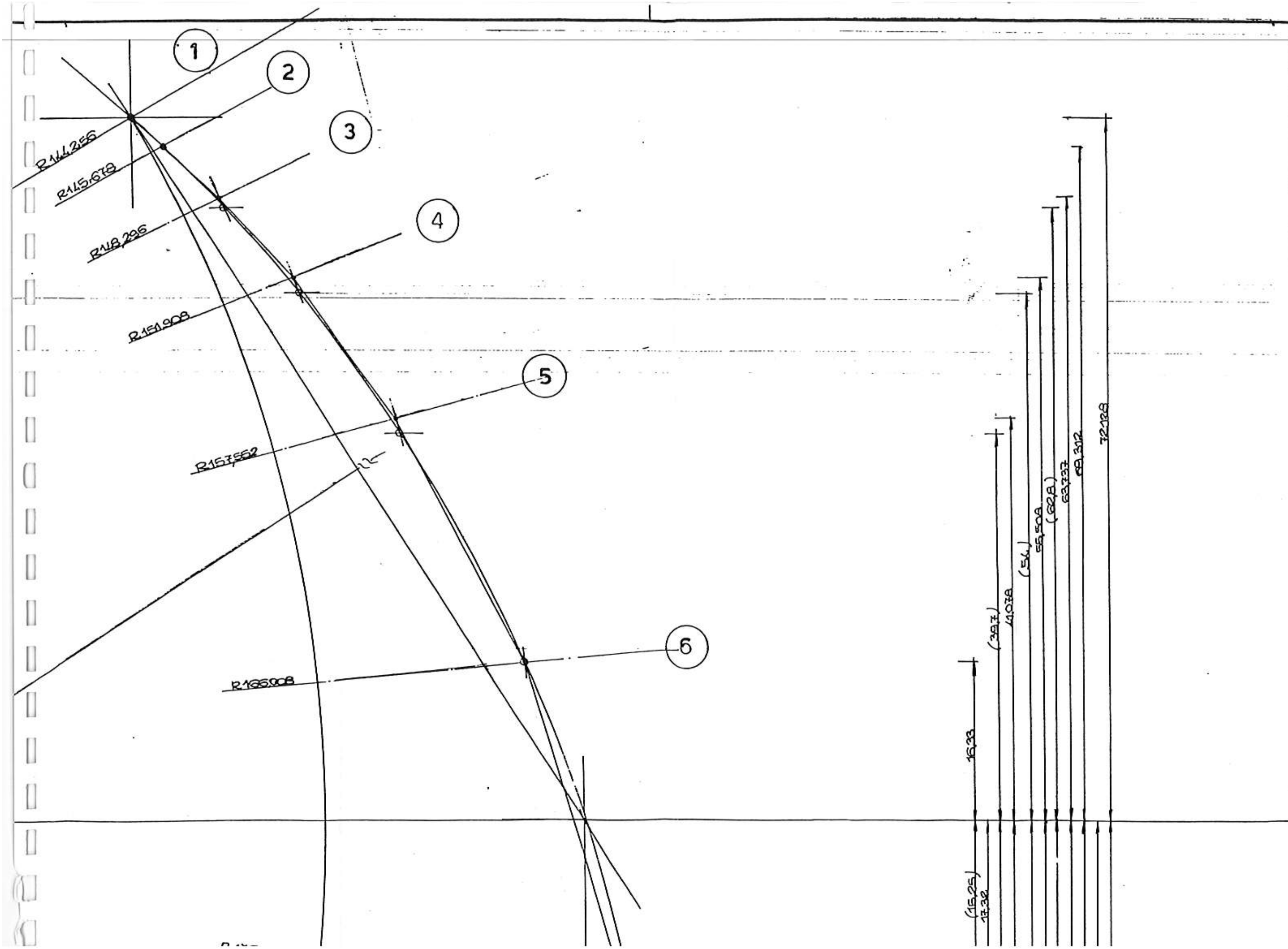
VTE M10 x 30

Rond. Grower per V. M10

* plana " "







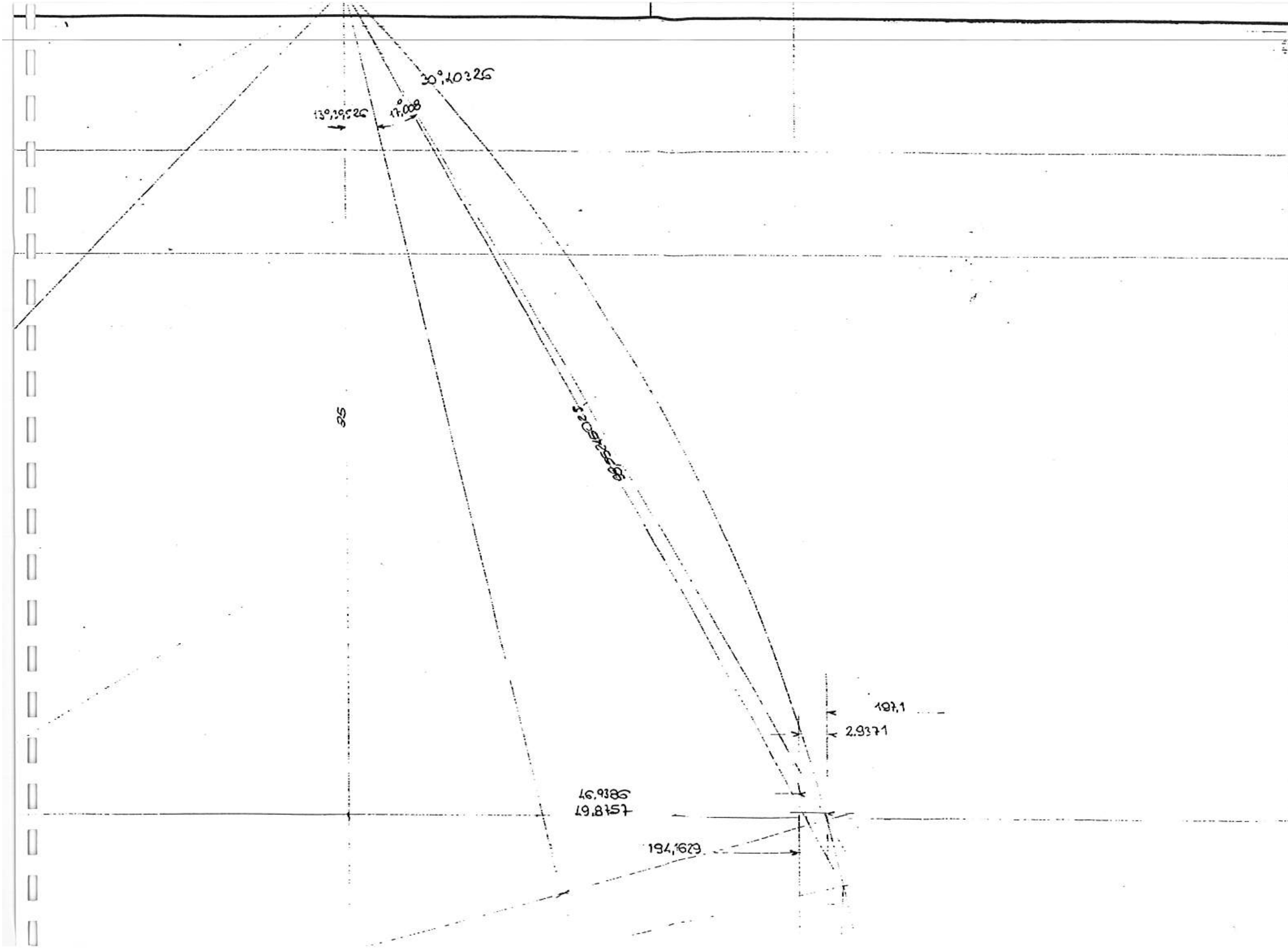
Handwritten signature and initials.

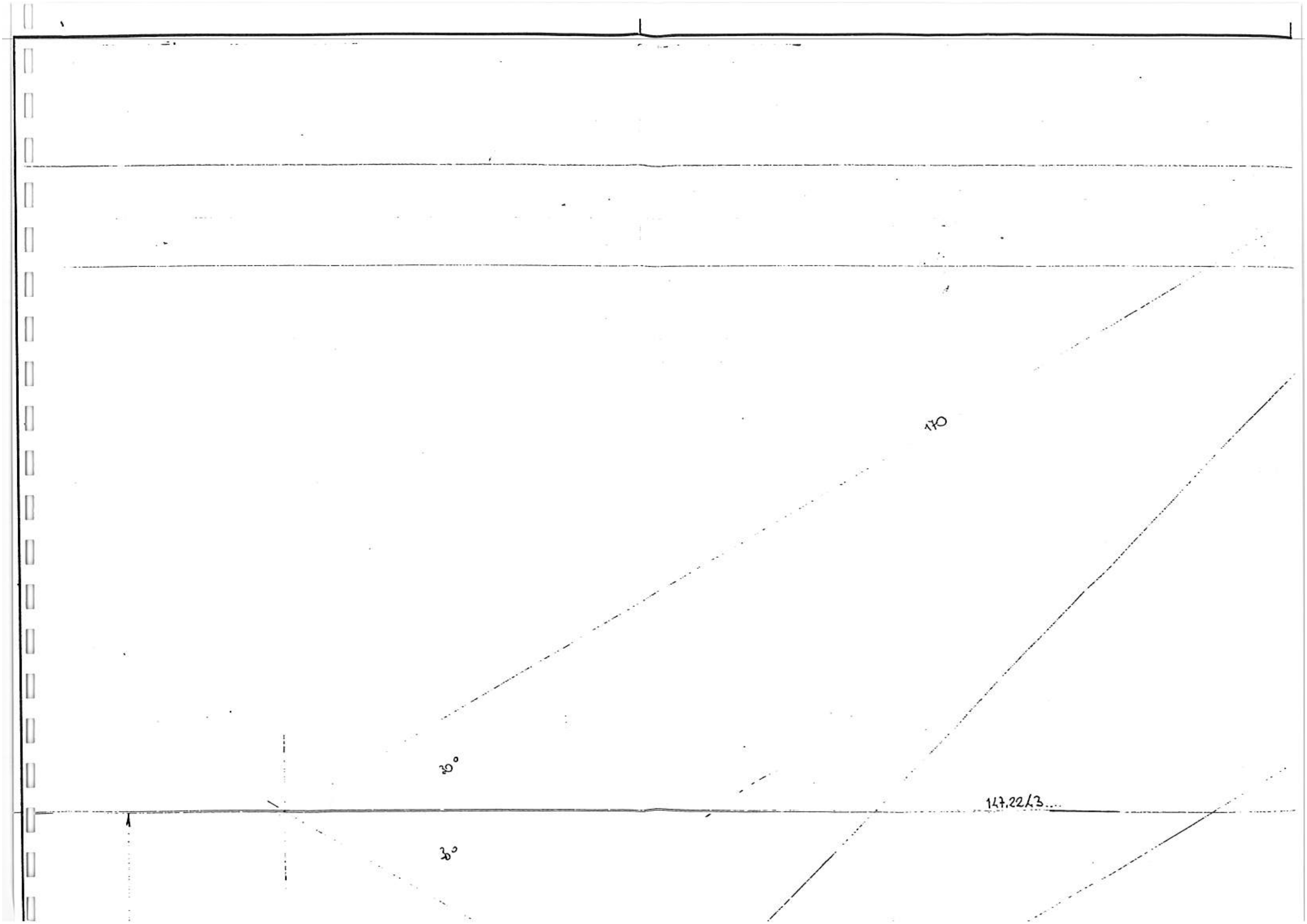
202.512

112.1

112.138/305

$14^{\circ}89'11''$
 $15^{\circ}08'46''$





5'7"

12.3

R 191.833

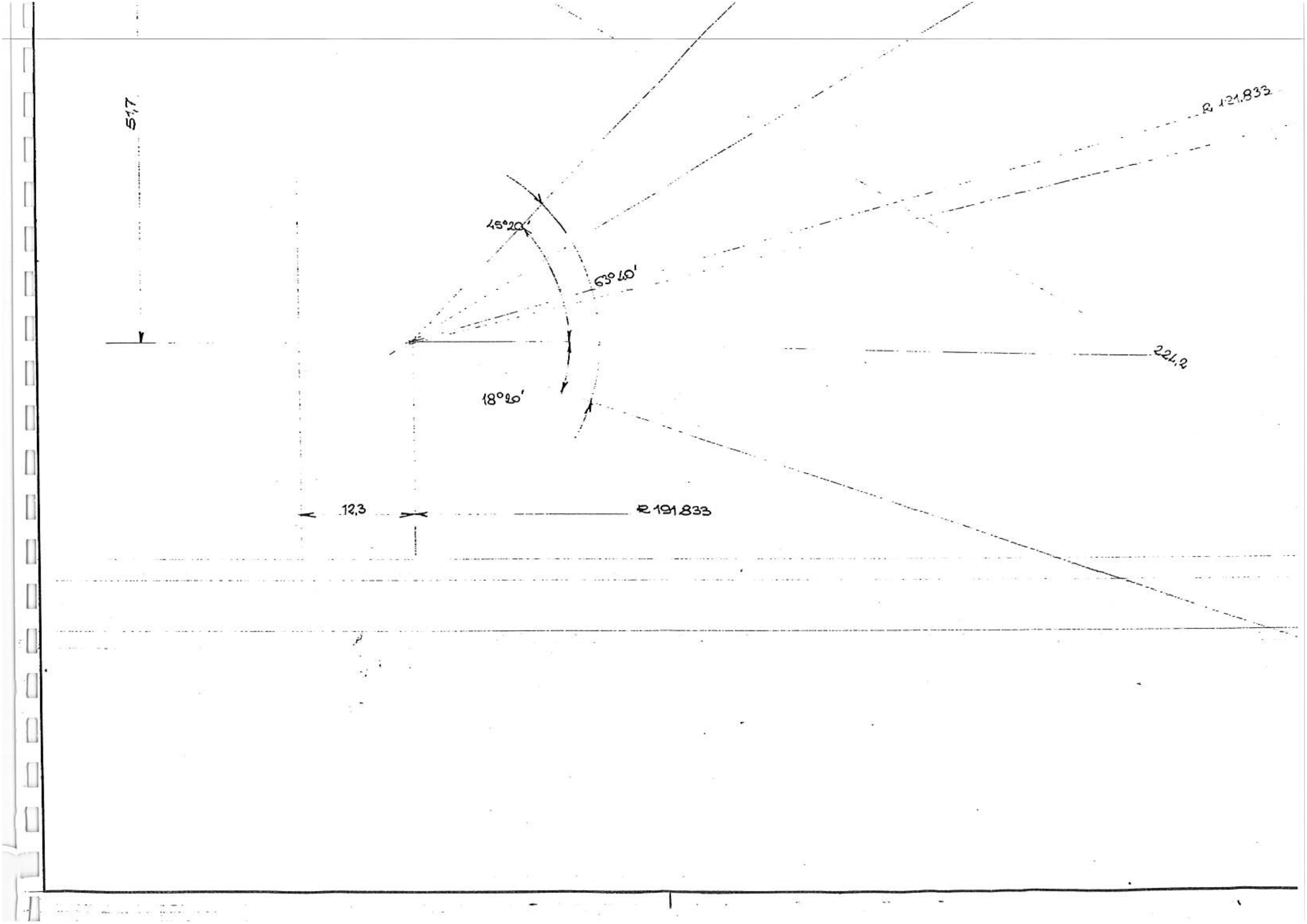
45°20'

63°40'

18°40'

221.2

R 121.833

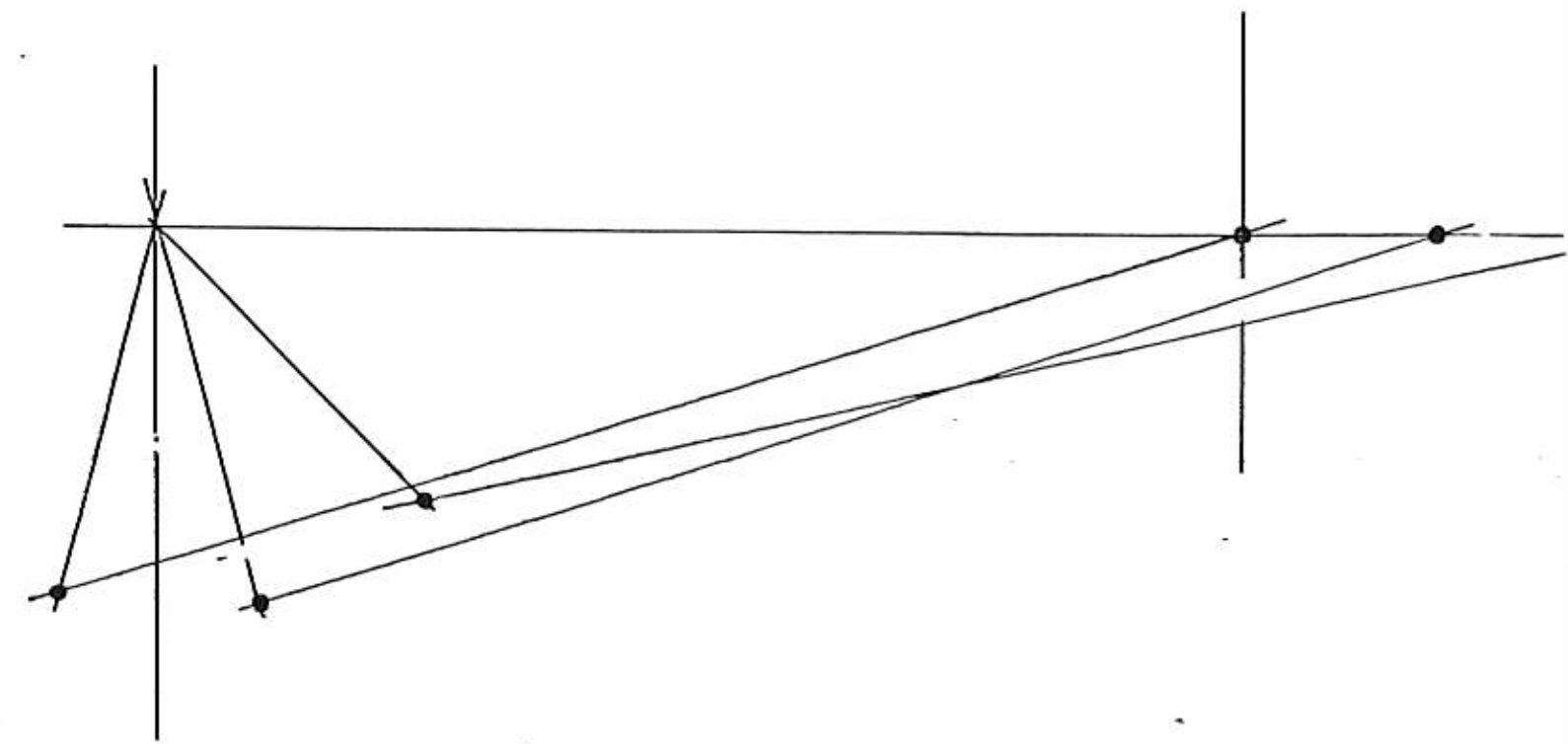
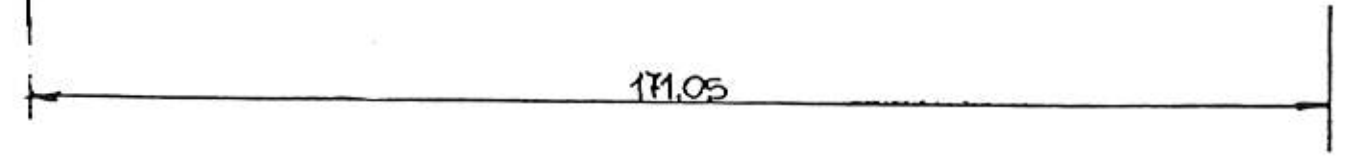
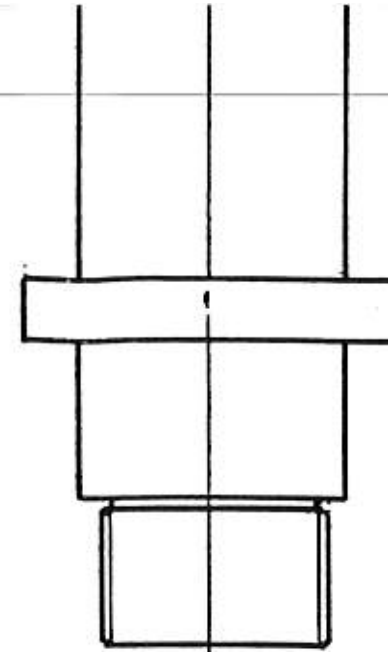


8/10/86

Schema di montaggio leveraggio e camma su distributore elettronico

SC 12 VIDRALA

(scala. 1:1)

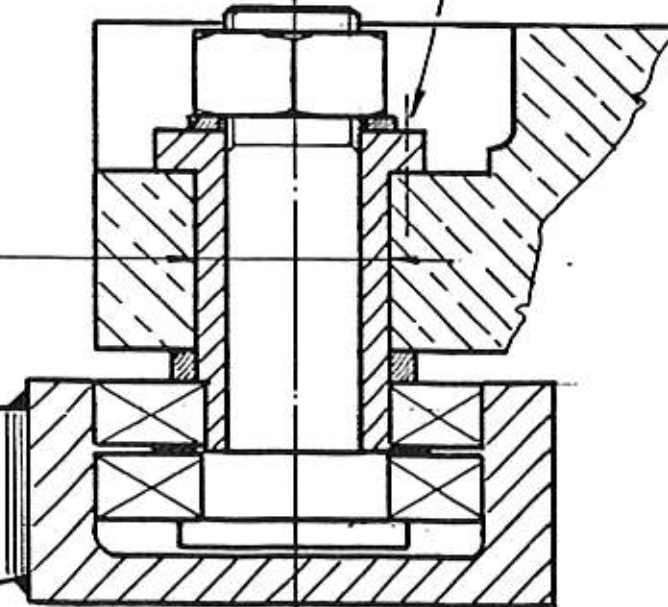
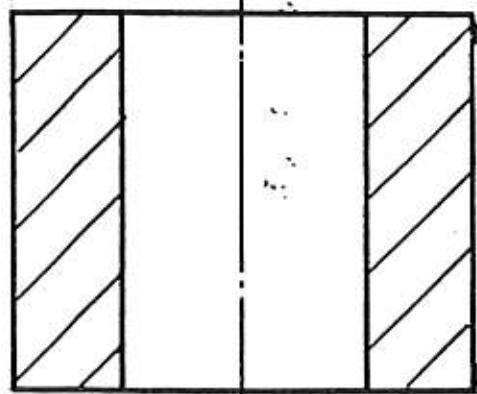
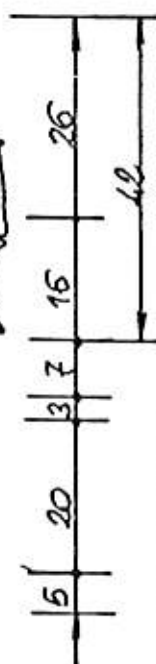


AZIONAMENTO CON CAMMA

spess. 23

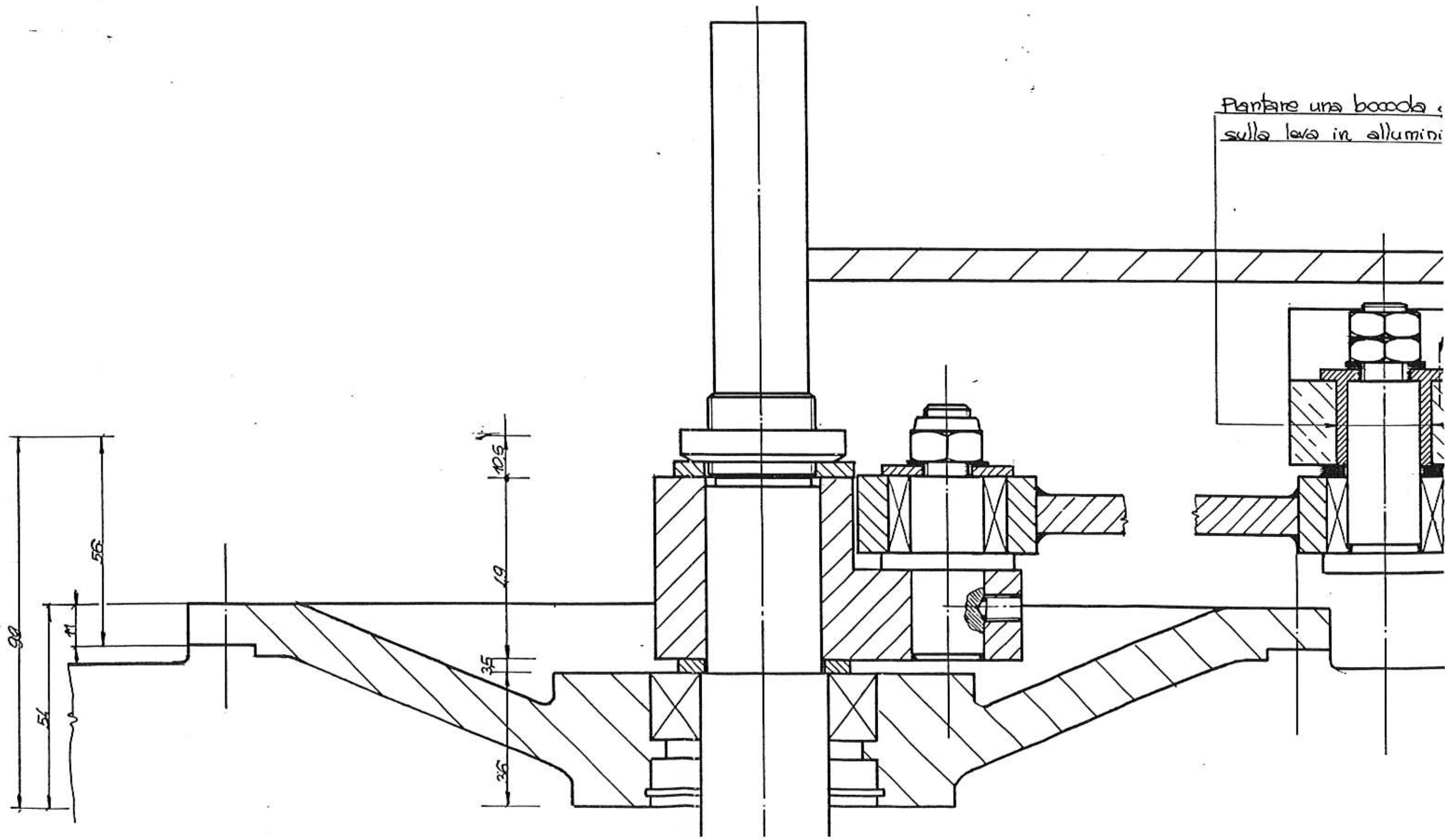
Piantare una boccia $\phi 26^{H+}$ spess. 23
sulla leva in alluminio

Spinare al montaggio



Handwritten signature or initials.

AZIONAMENTO CON LEVERAGGI



Handwritten signature or initials in the top right corner.

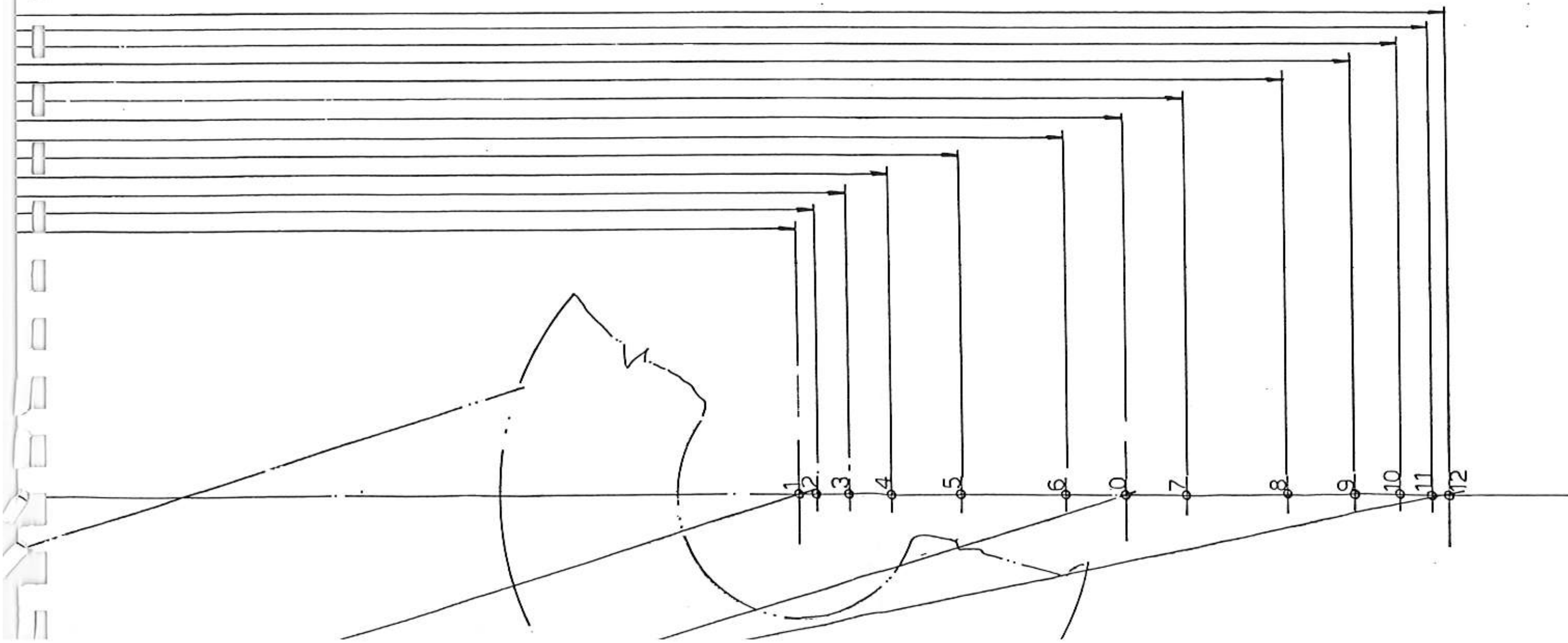
7/10/86

Diagramma raggi/angoli per leveraggio su distributore elettronico (Scala 3:1)

SC 12 VIDRALA - Angolo max. $62,621^\circ$ - Escursione max. rullino 53,588

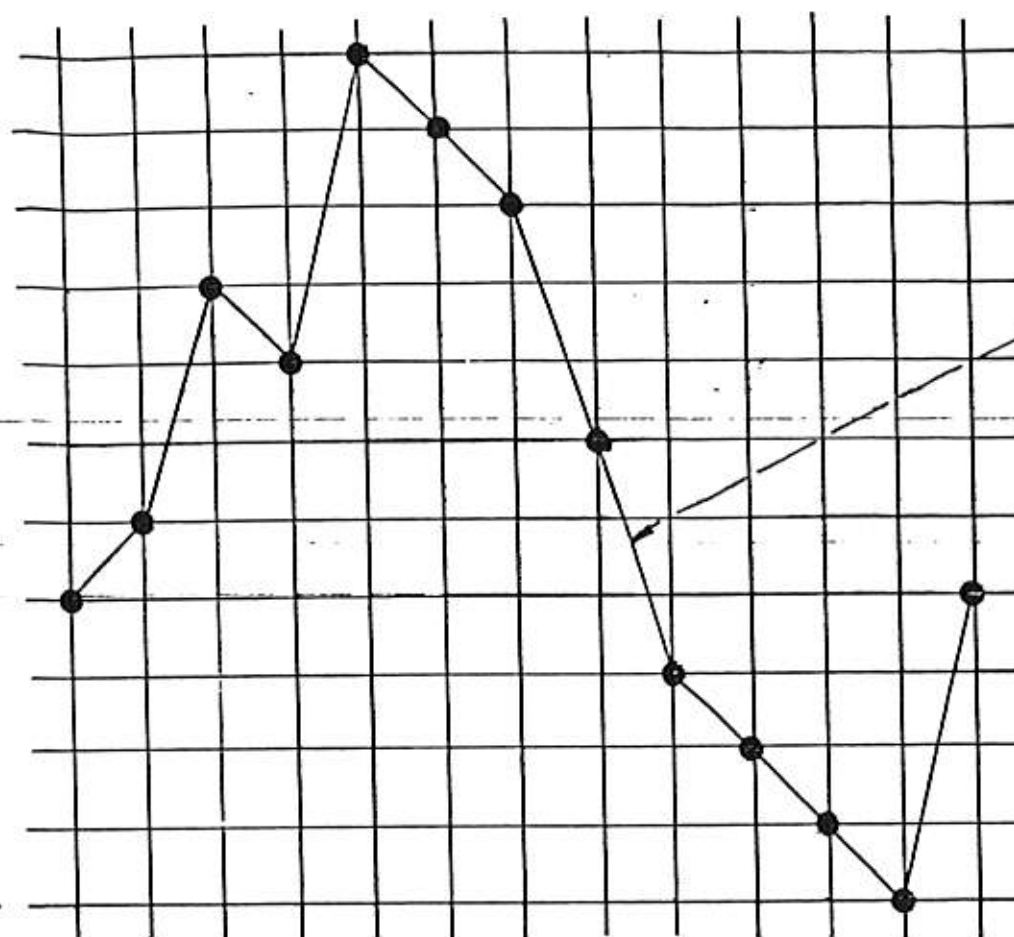
27/2096

o piano 915 sec di sosta e 0,1 di spostam.
corsi. ad una vel. medio di $\approx 15 \text{ g/1'}$ (90 max)
3// max.



Sezione	0	:	α (Rispetto allo 0)
1	:	-	30,828°
2	:	-	29,027°
3	:	-	25,792°
4	:	-	21,461°
5	:	-	14,944°
6	:	-	5,5296°
7	:	+	5,543°
8	:	+	15,077°
9	:	+	21,780°
10	:	+	26,342°
11	:	+	29,823°
12	:	+	31,794°

ORDINE DI PARTENZA



Esursione n
A 240 Tagli/1
la leva esegue
il motore fino

197.8
196.4
193.8
190.1
184.5
176.0
171.0
168.0
157.5
151.9
148.2
145.6
144.5

