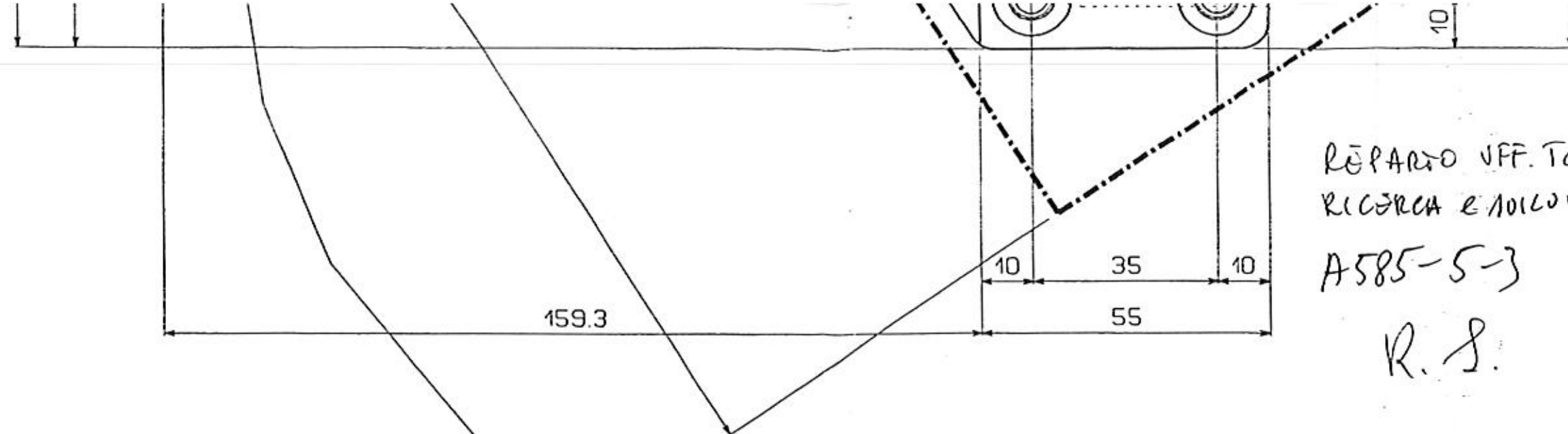


Reperto uff. tecuio

Ricerca e sviluppo

dis. 4585-5.3

firmato da me V.G.



REPARATO VFF. TECNICO
RICERCA E NOCCOPO

A585-5-3

R. S.

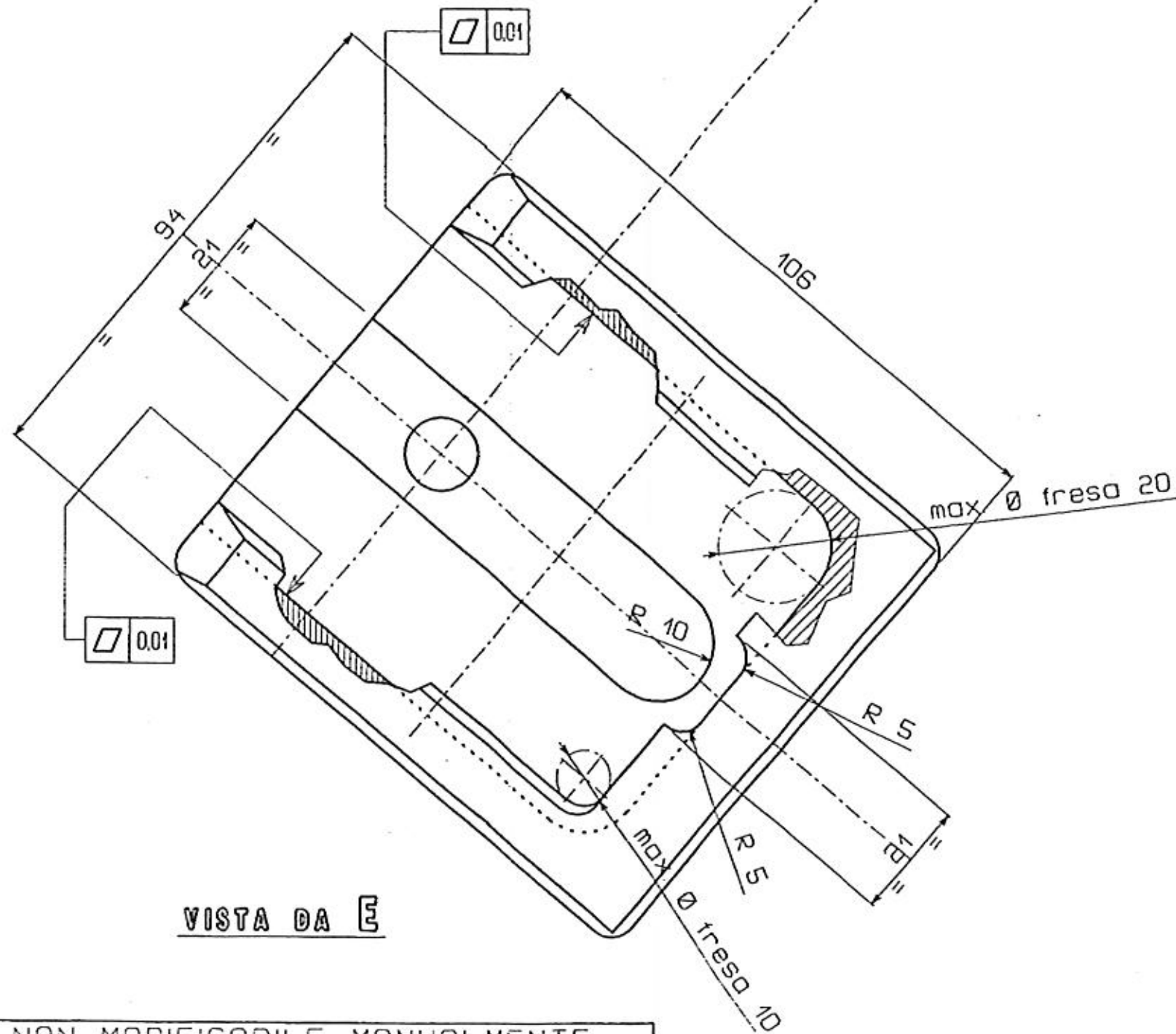
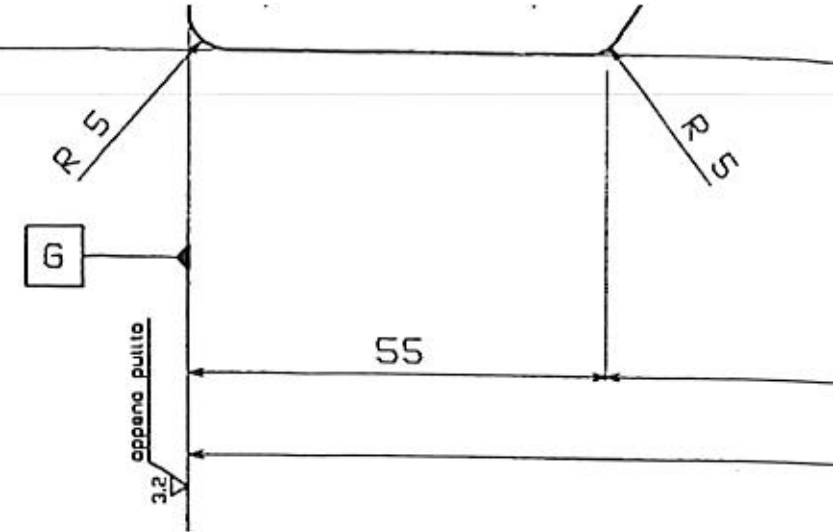
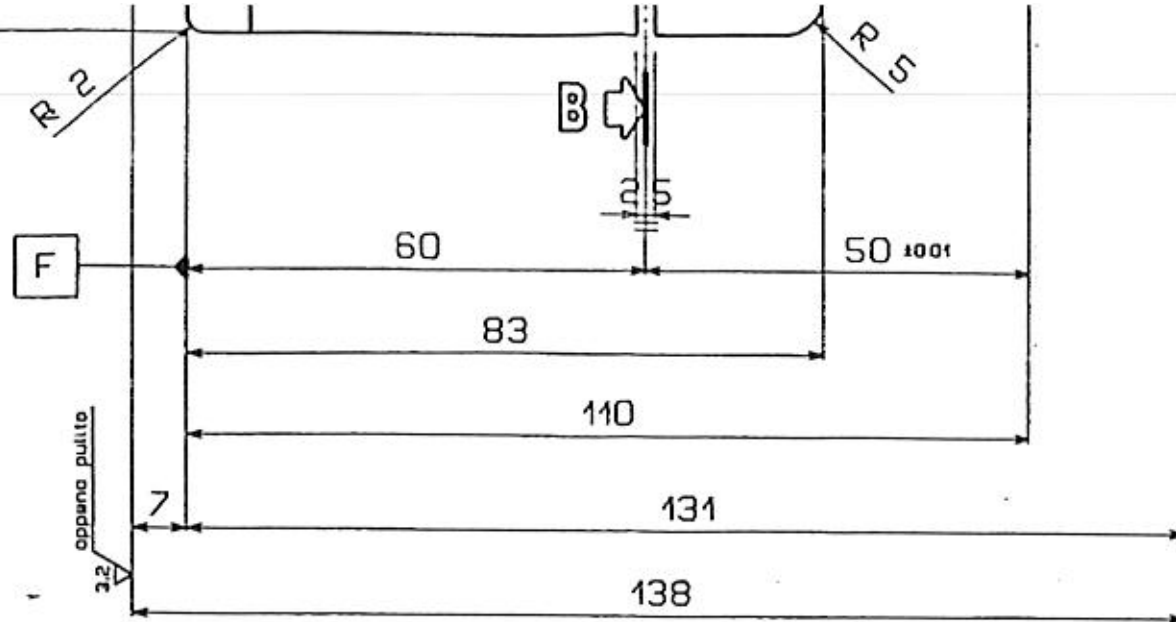
DIMENSIONI DELL'EVENTUALE SEMILAVORATO

- NEI FORI TOLLERATI PREVEDERE UN RESTRINGIMENTO DI CIRCA 0.05 mm DOVUTO AL TRATTAMENTO DI ANODIZZAZIONE DURA
- ANODIZZAZIONE DURA PROF. 0.05 mm -DUREZZA INDIC. 500 HV
- PROTEGGERE LE FILETTATURE DURANTE IL TRATTAMENTO
- STAMPIGLIARE IL NUMERO DI DISEGNO

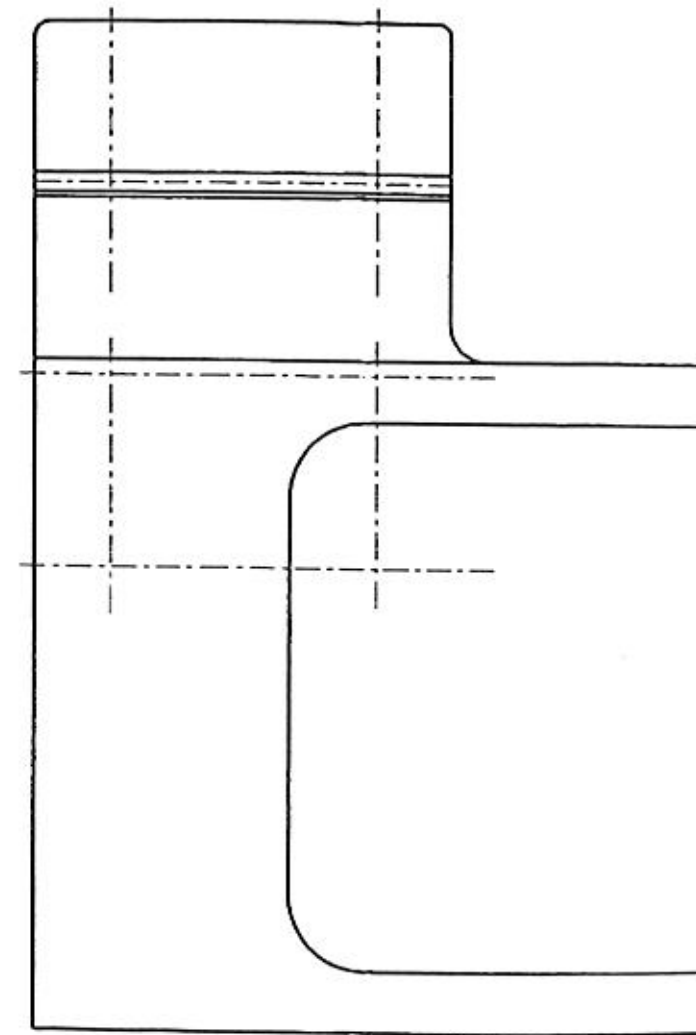
NEL CICLO DELL'ANODIZZAZIONE NON ESEGUIRE LA SATINATURA PER EVITARE VARIAZIONI DIMENSIONALI

1	MO	0.06	UA9006IL140	ALLUMINIO 7075 UNI-9007/2 BONIF - LAMIERA TRAF SP.140 (350 x 170)				2249	
POSIZ.	UNITA' MIS	QUANT TOT.	CODICE	DESCRIZIONE				PESO KG	NOTE
			MATERIALE GREZZO - COMPONENTI				PESO COMPON KG TOT		
SMUSSI NON QUOTATI		RUGOSITA' R _a in micron		N. PEZZI		TRATTAM. TERMICO E/O SUPERF		CODICE GREZZO	PESO FINITO KG TOT
1 x 45°		63 (1.6 32)				ANODIZZAZIONE DURA		N. MODELLO	N. ATTREZZO
MODIFICA	NUMERO	1	2	3	4	5	6	7	8
	DATA								
	FIRMA								
FAM/CLASSE/SOTTOCLASSE		1.530.90							
SOSTITUISCE D.S.		DATA							
SOSTITUITO DA DIS		DATA							
DISEGNATO		CONTROLLATO		VERIF. NORME		QUOTE SENZA INDICAZIONE DI TOLLERANZA		SCALA	
DATA		17-09-99				Grado di precisione UNI 5307		1:1	
FIRMA		V.G.				Superf. lavorate: PRECISO		Superf. grezze: MEDIO	
 BOTTERO CUNEO (ITALY)				FORBICI PARALLELE GR. BRACCI PORTA LAME BRACCIO SINISTRO					
				CODICE DISEGNO A585-5-3					
Disegno di proprietà BOTTERO - Riproduzione vietata o termini di legge									

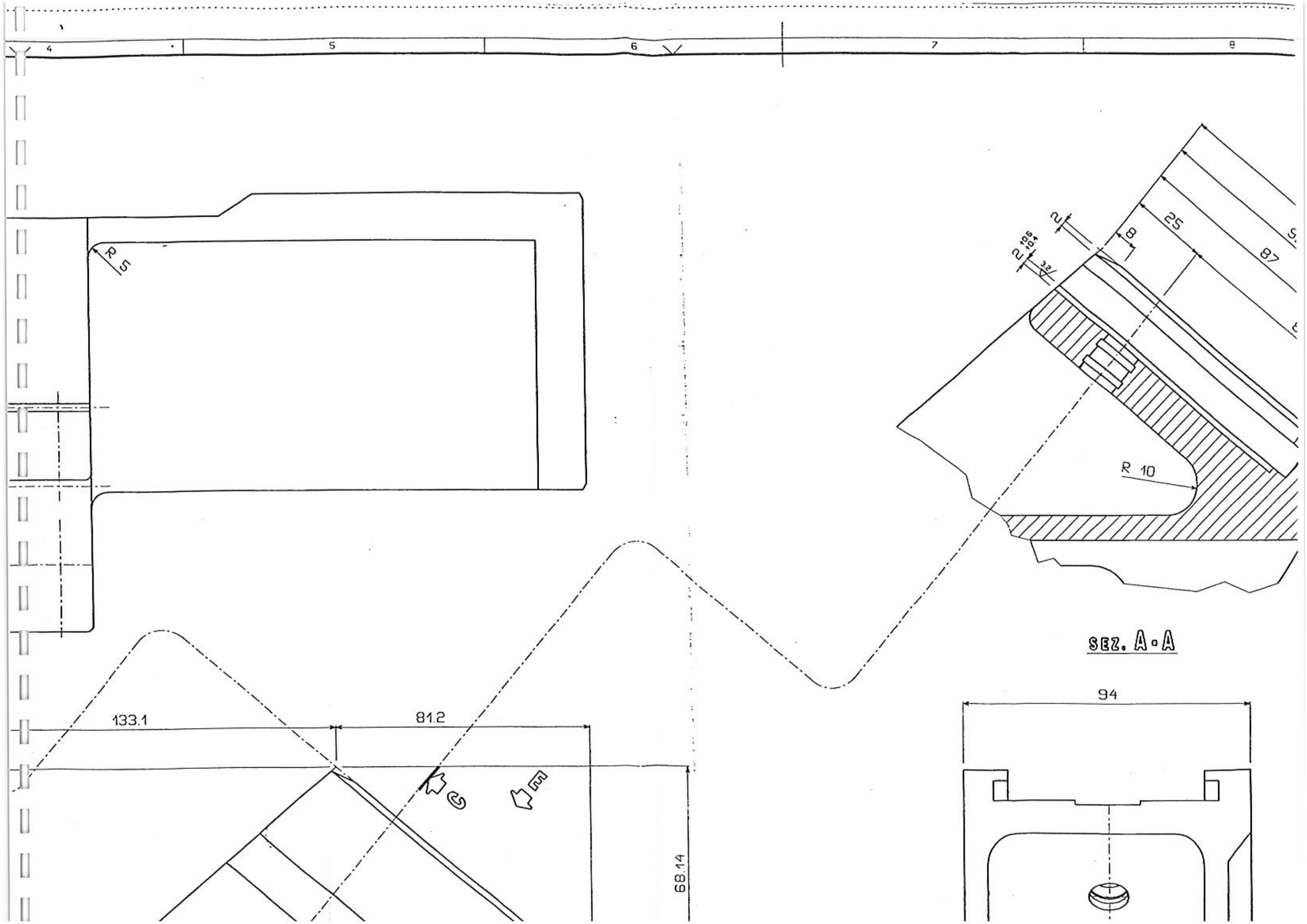


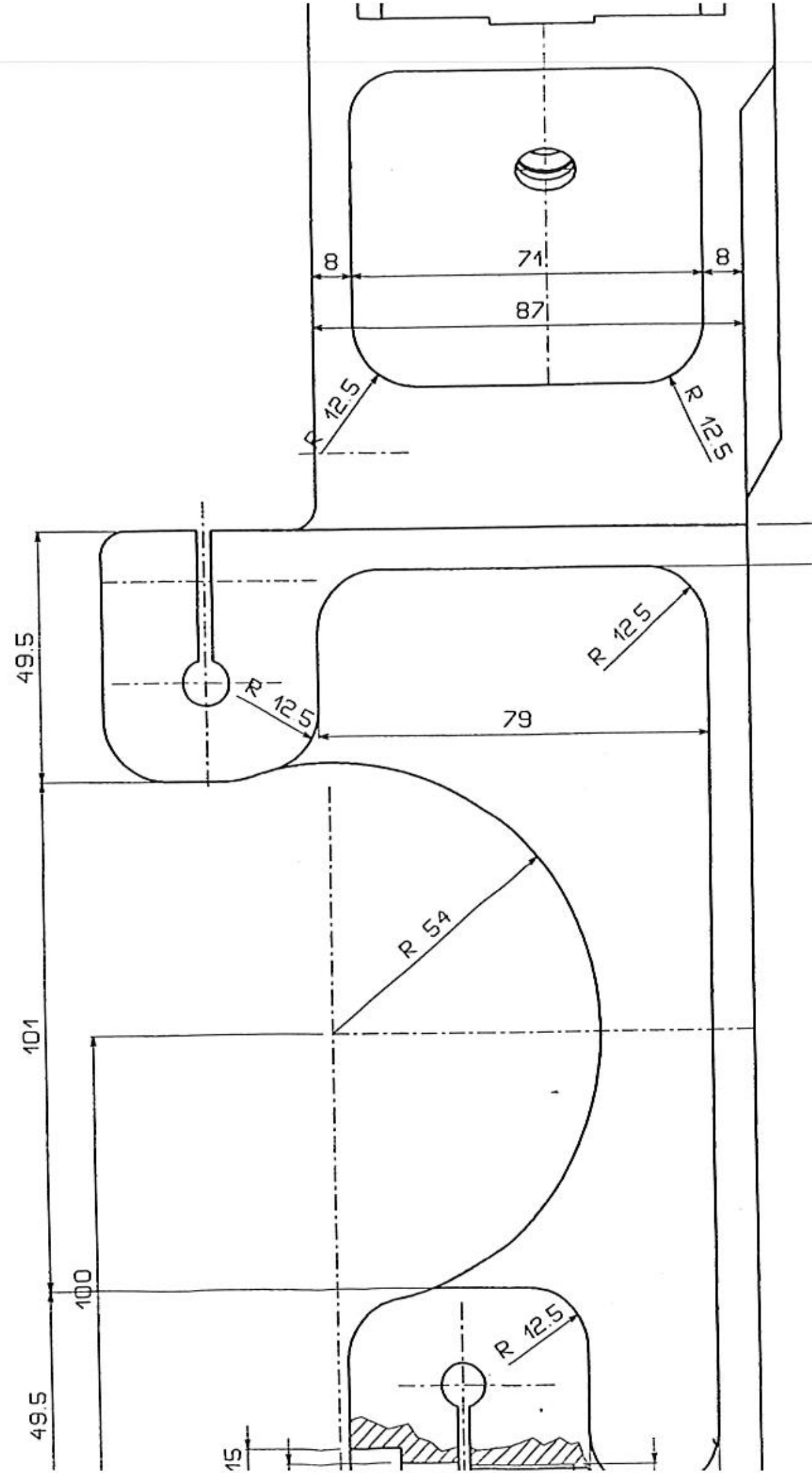
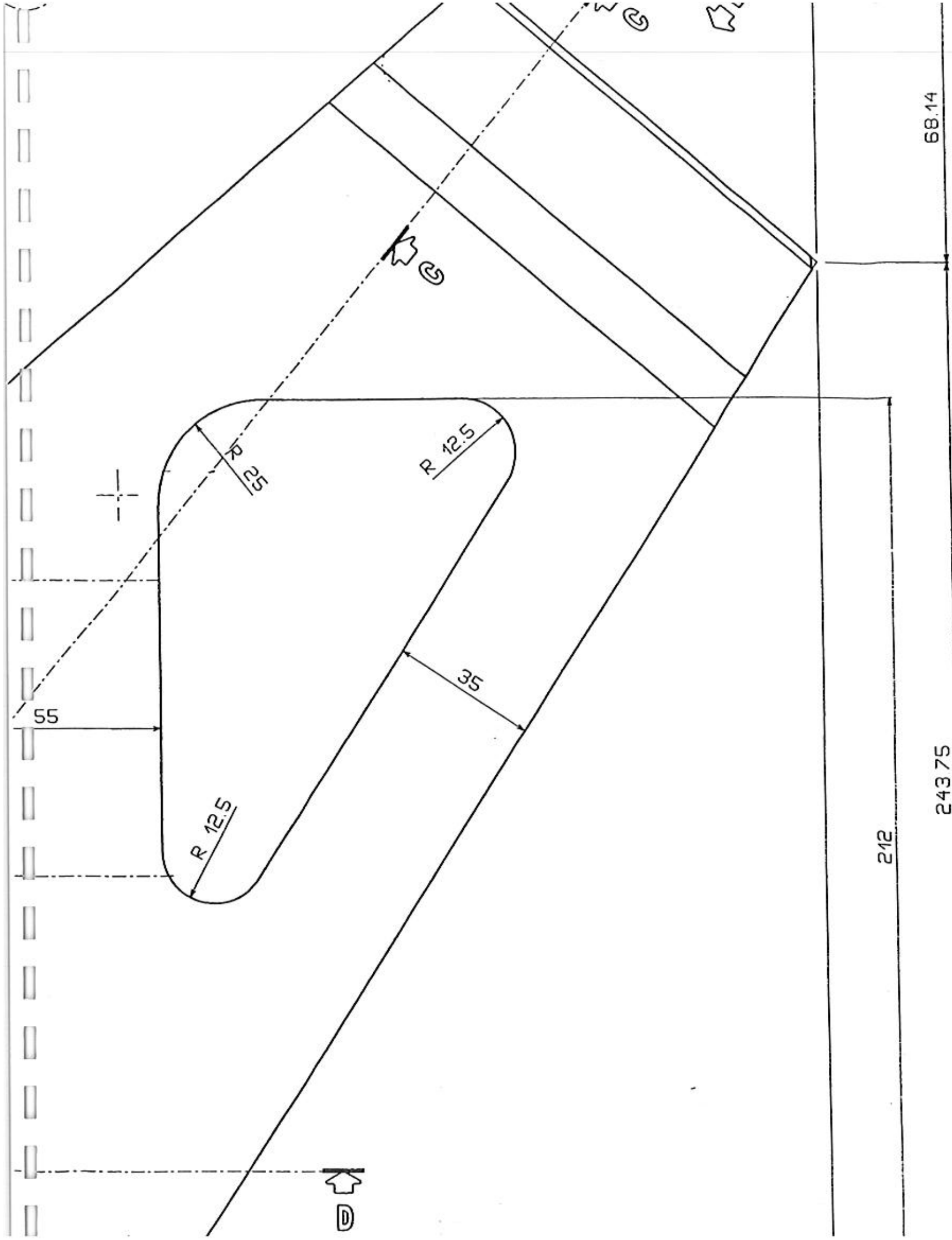


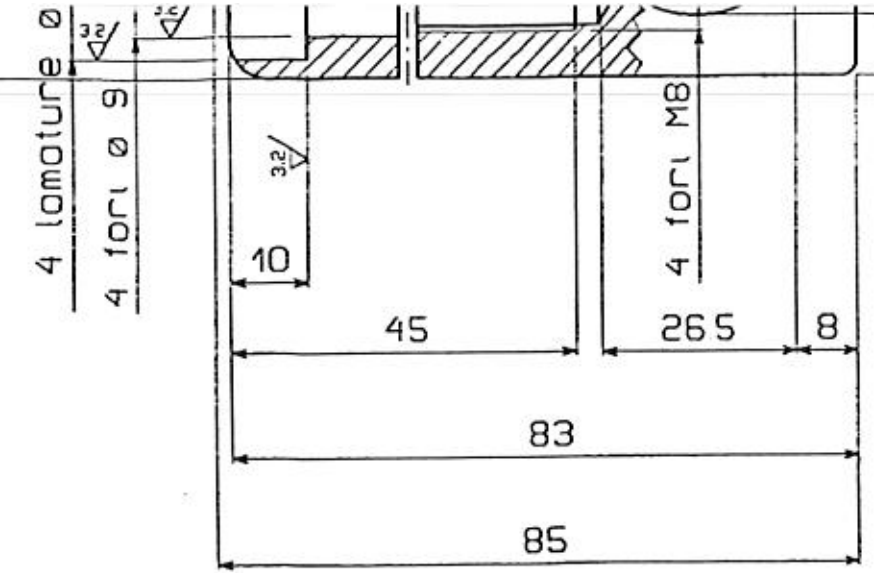
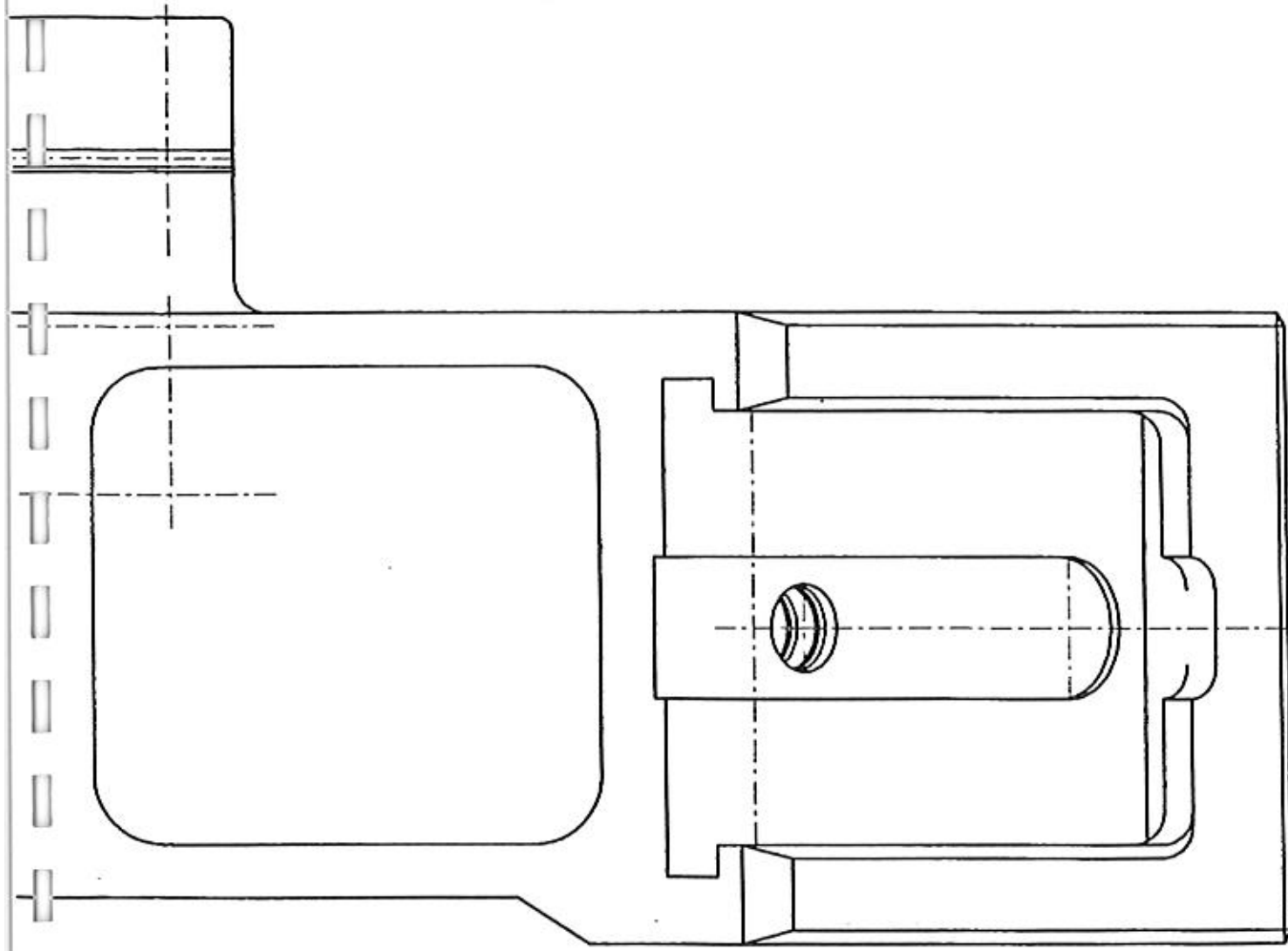
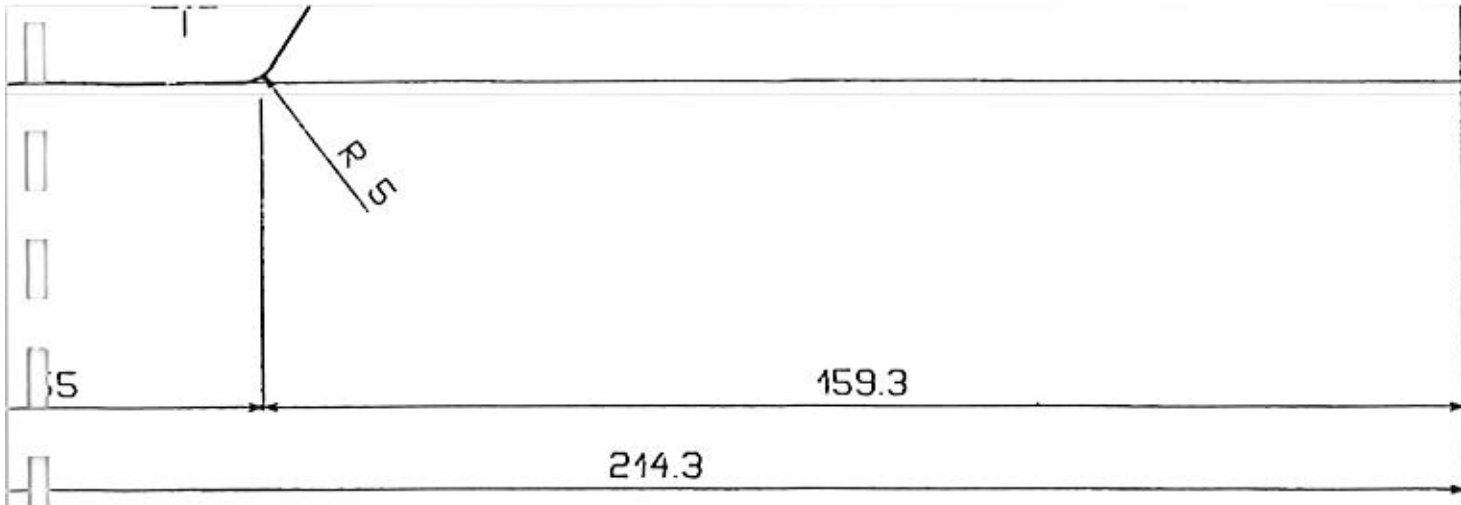
VISTA DA E

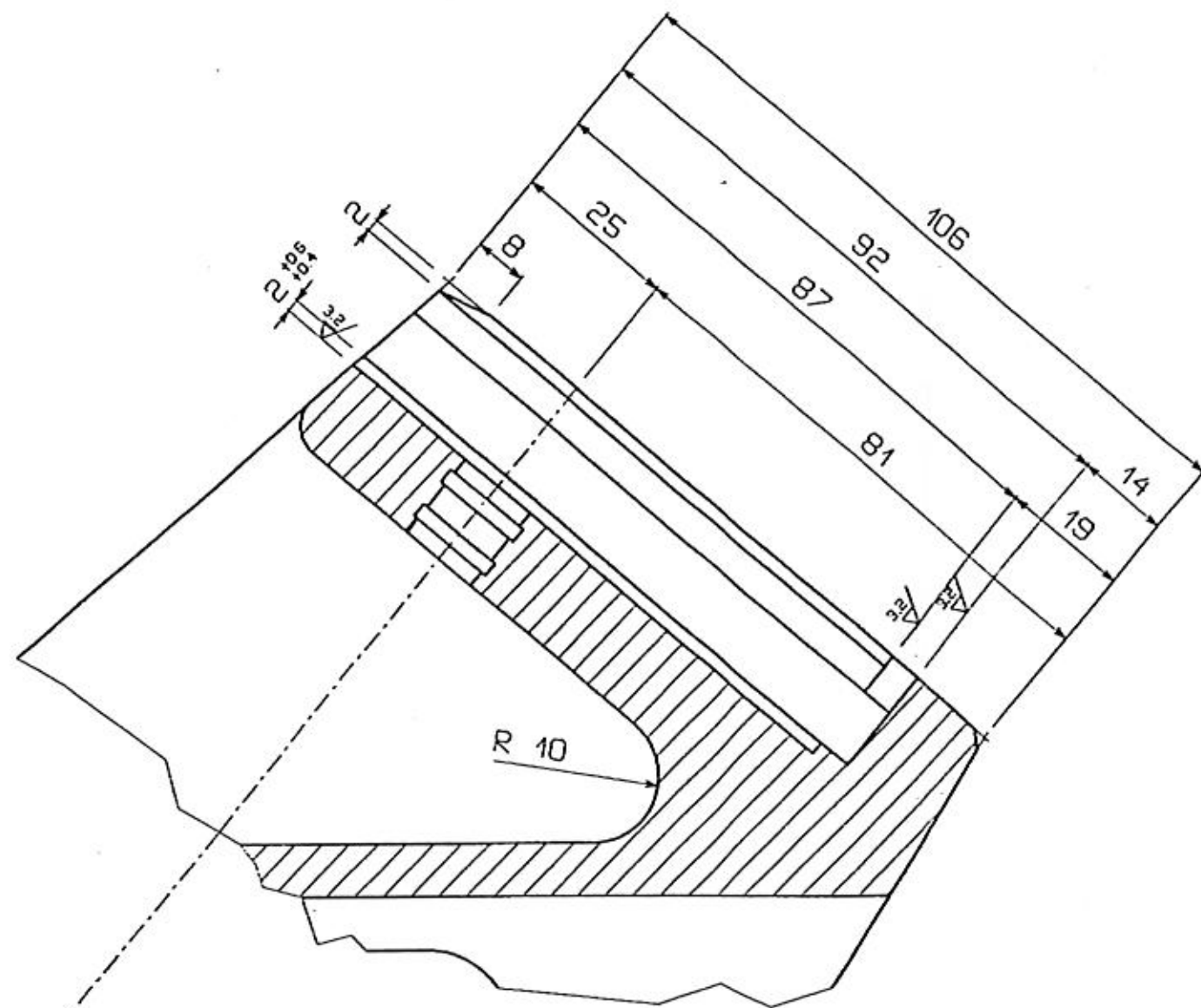


- DISEGNO CAD - NON MODIFICABILE MANUALMENTE -

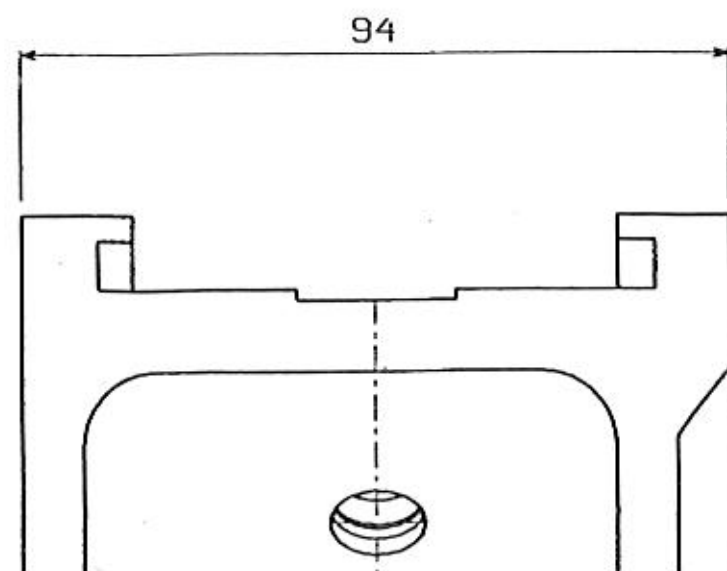




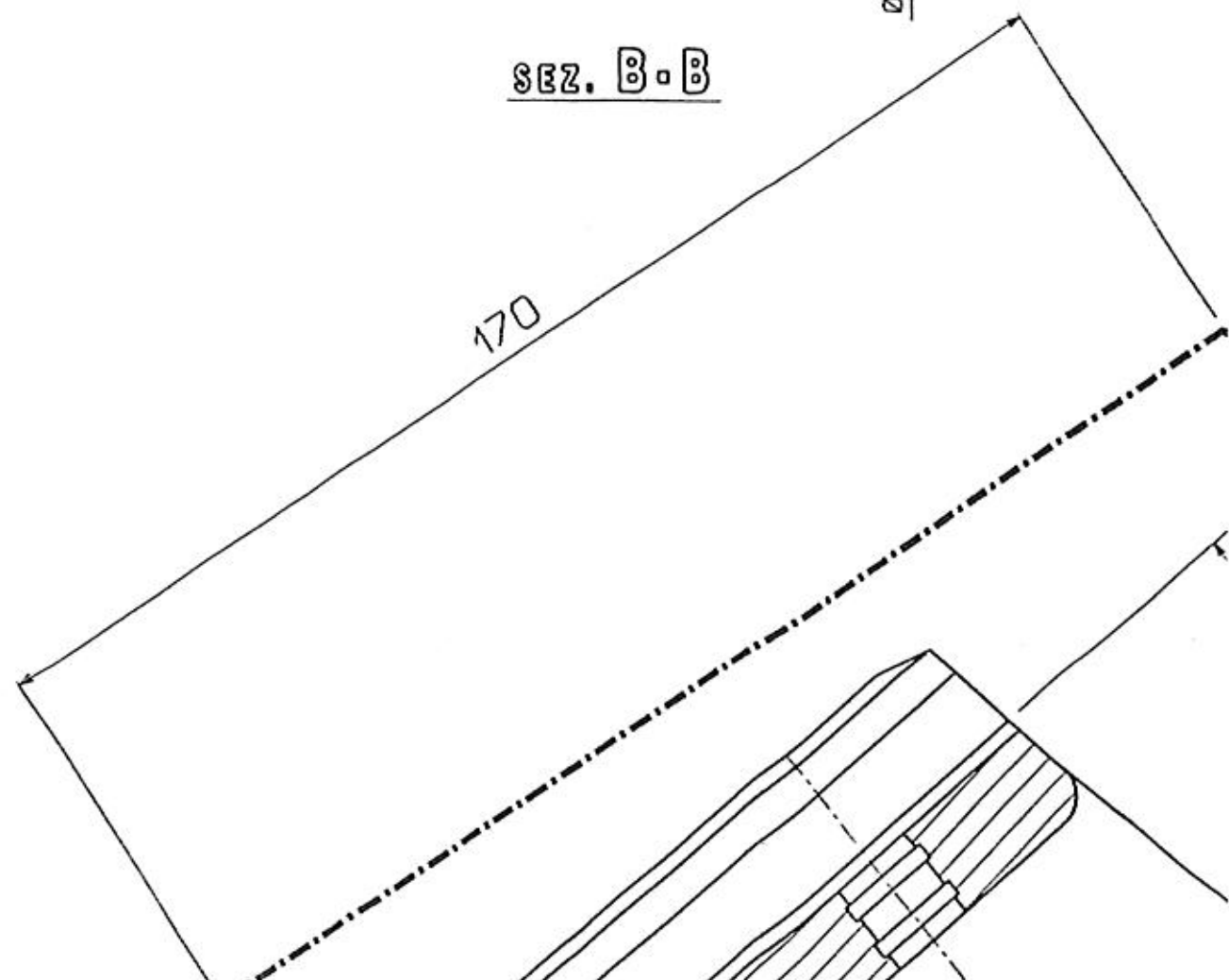
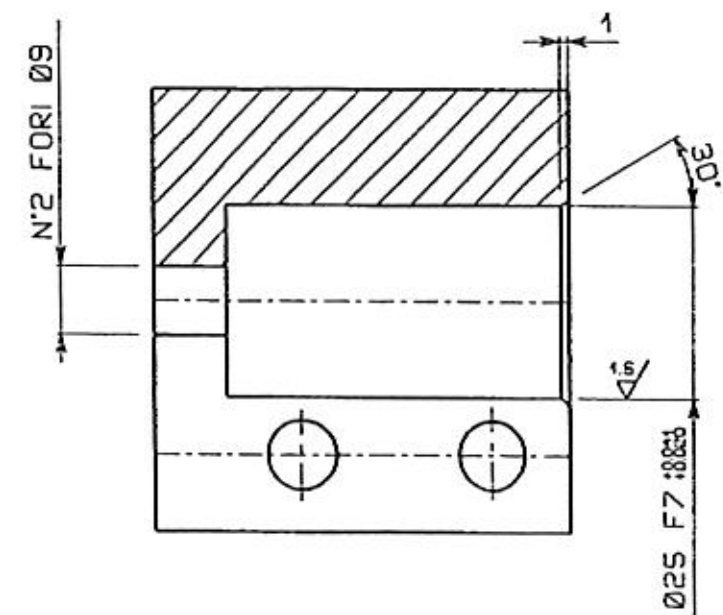




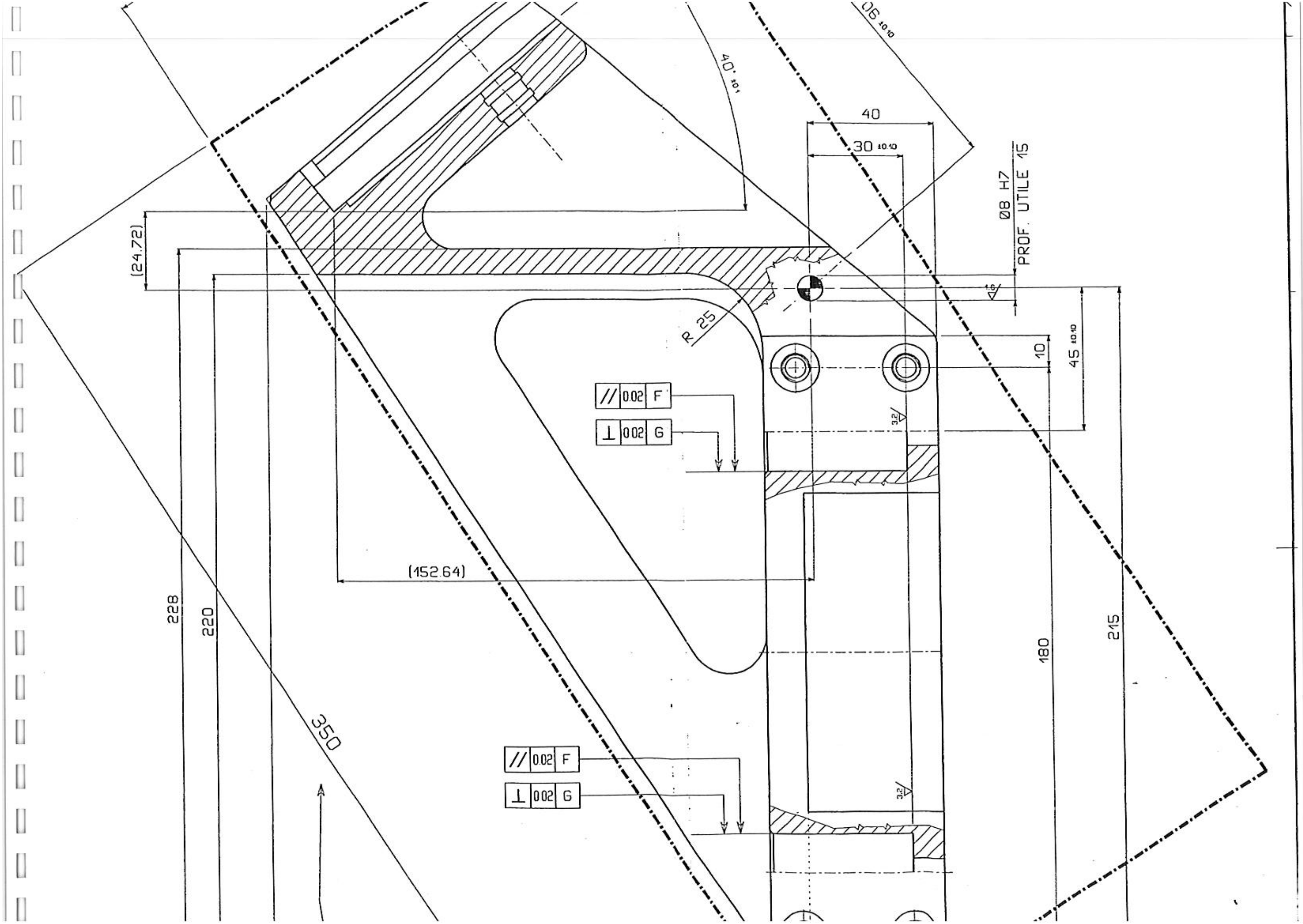
SEZ. A-A



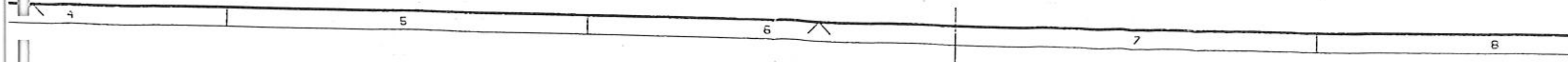
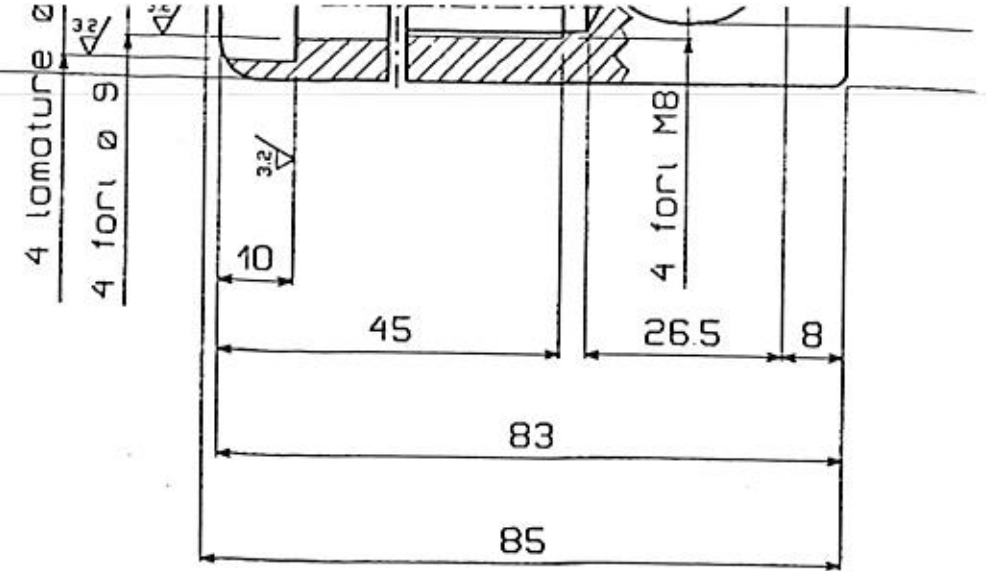
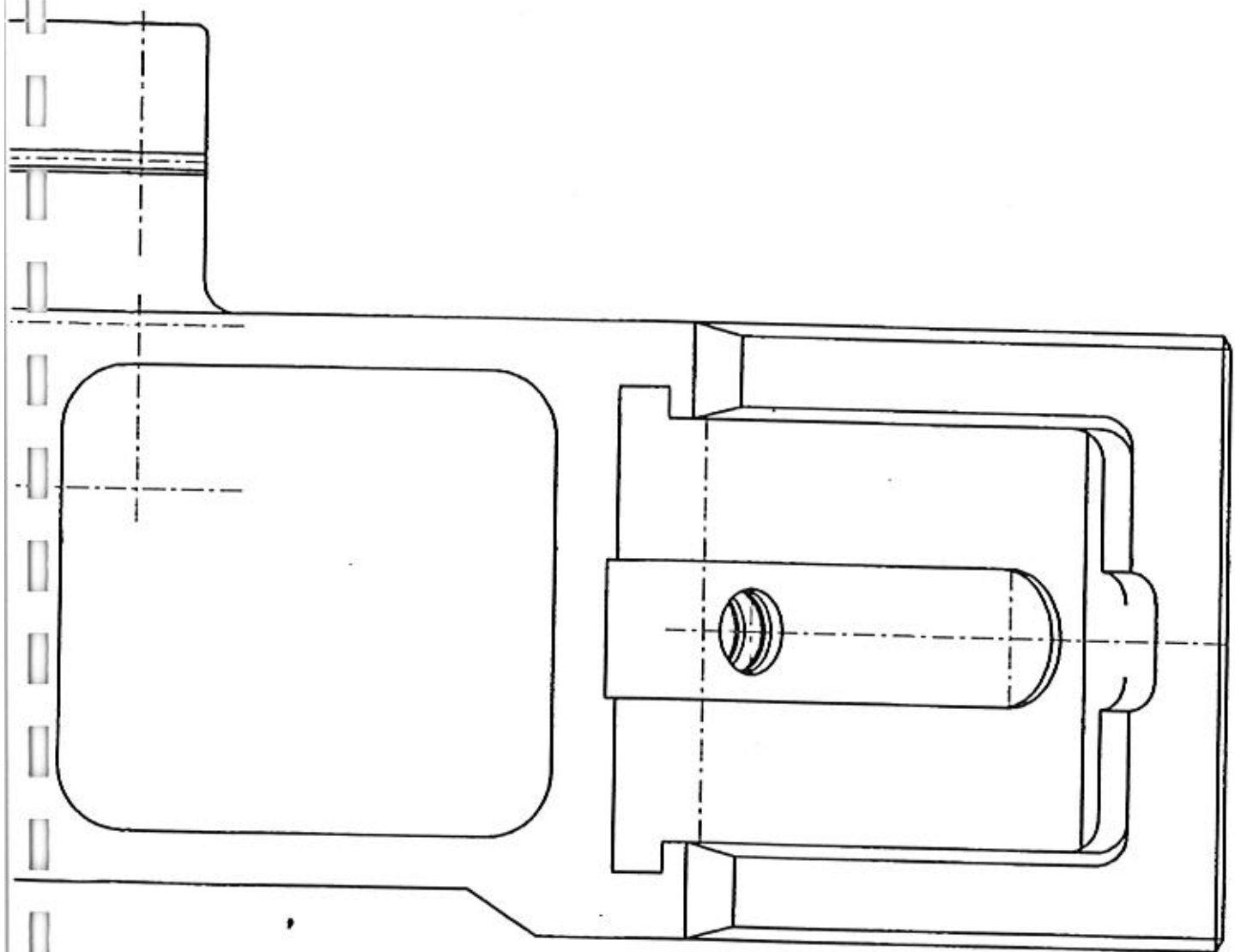
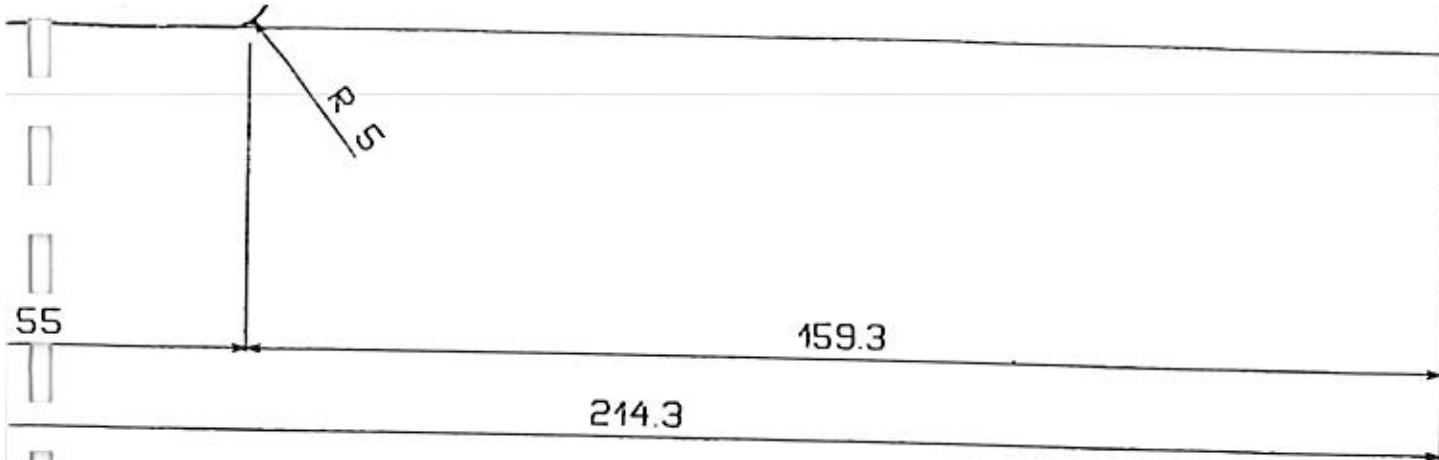
SEZ. B-B

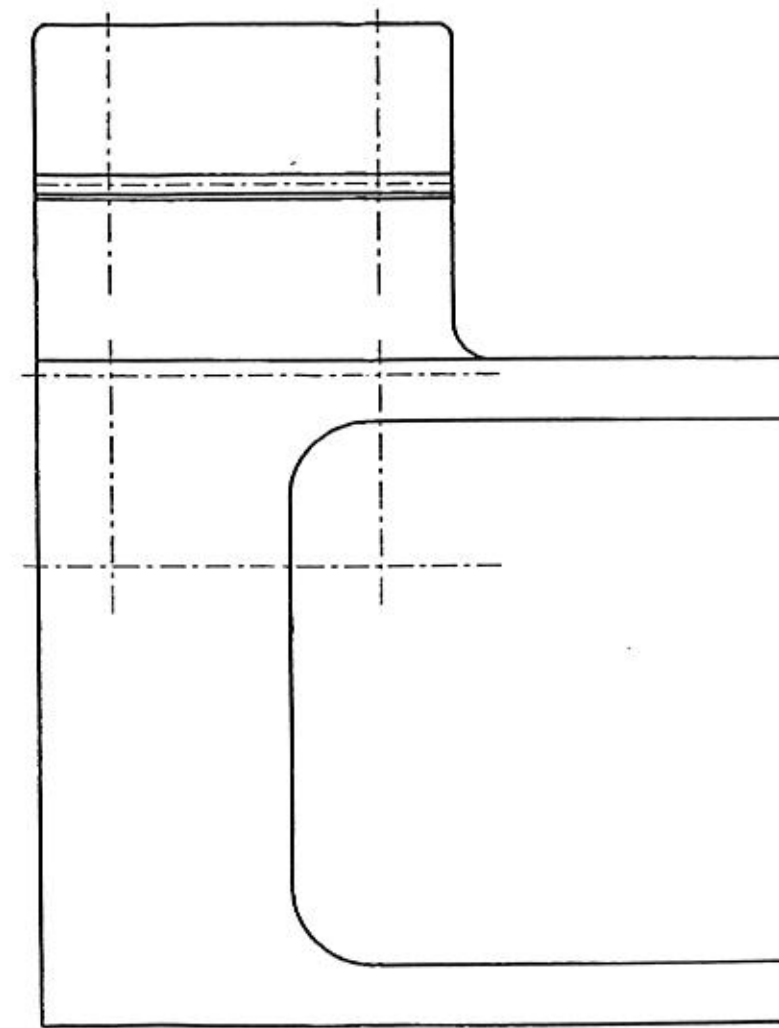
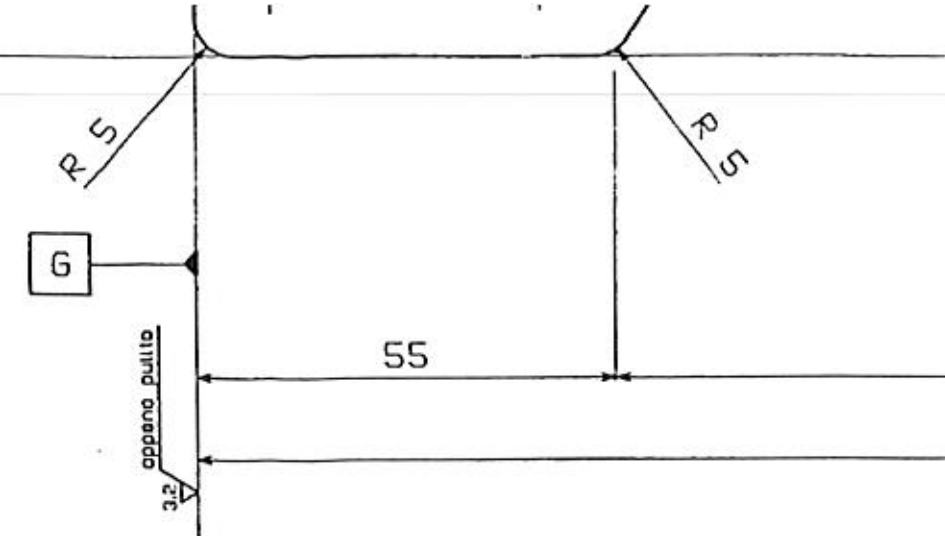




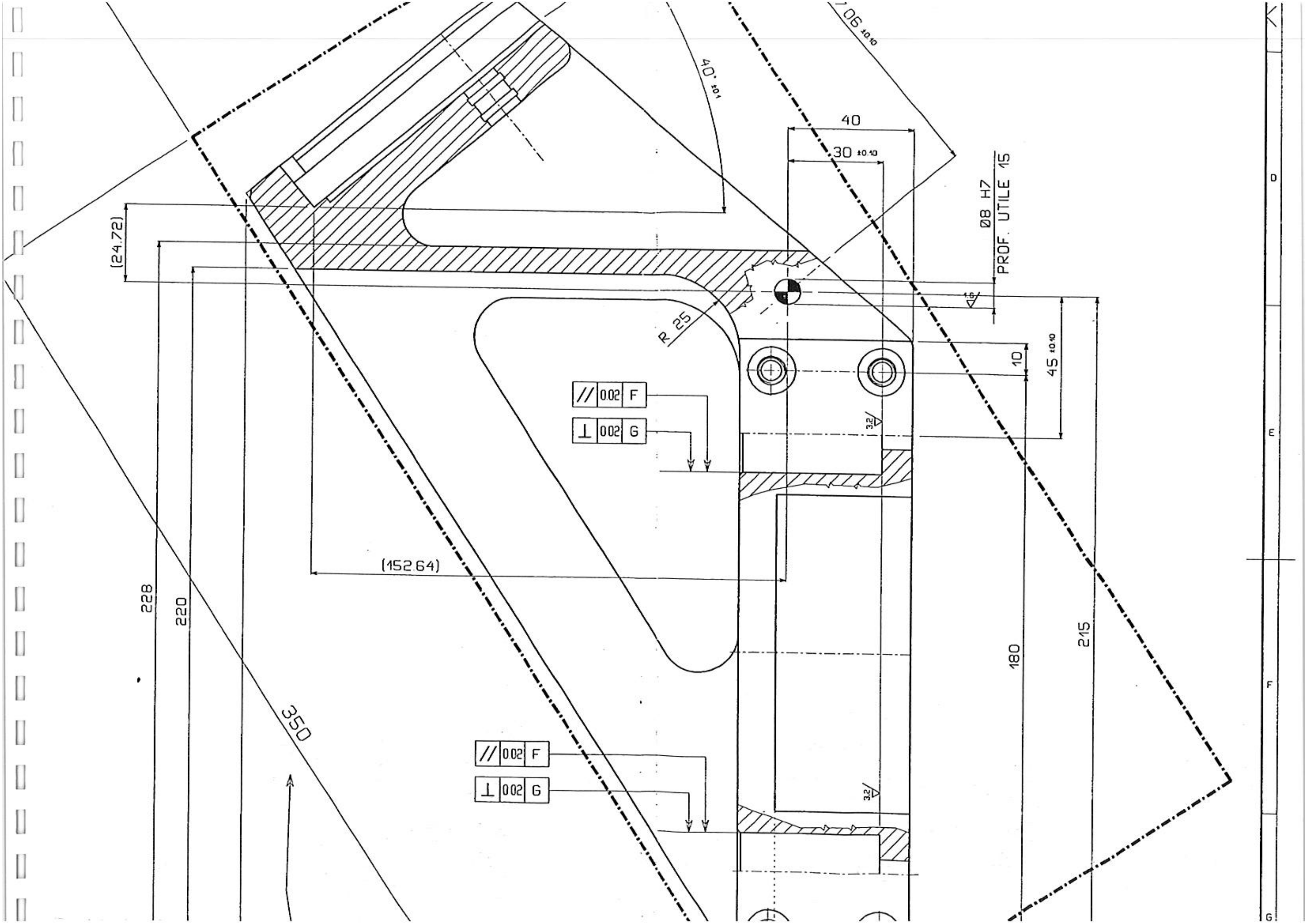


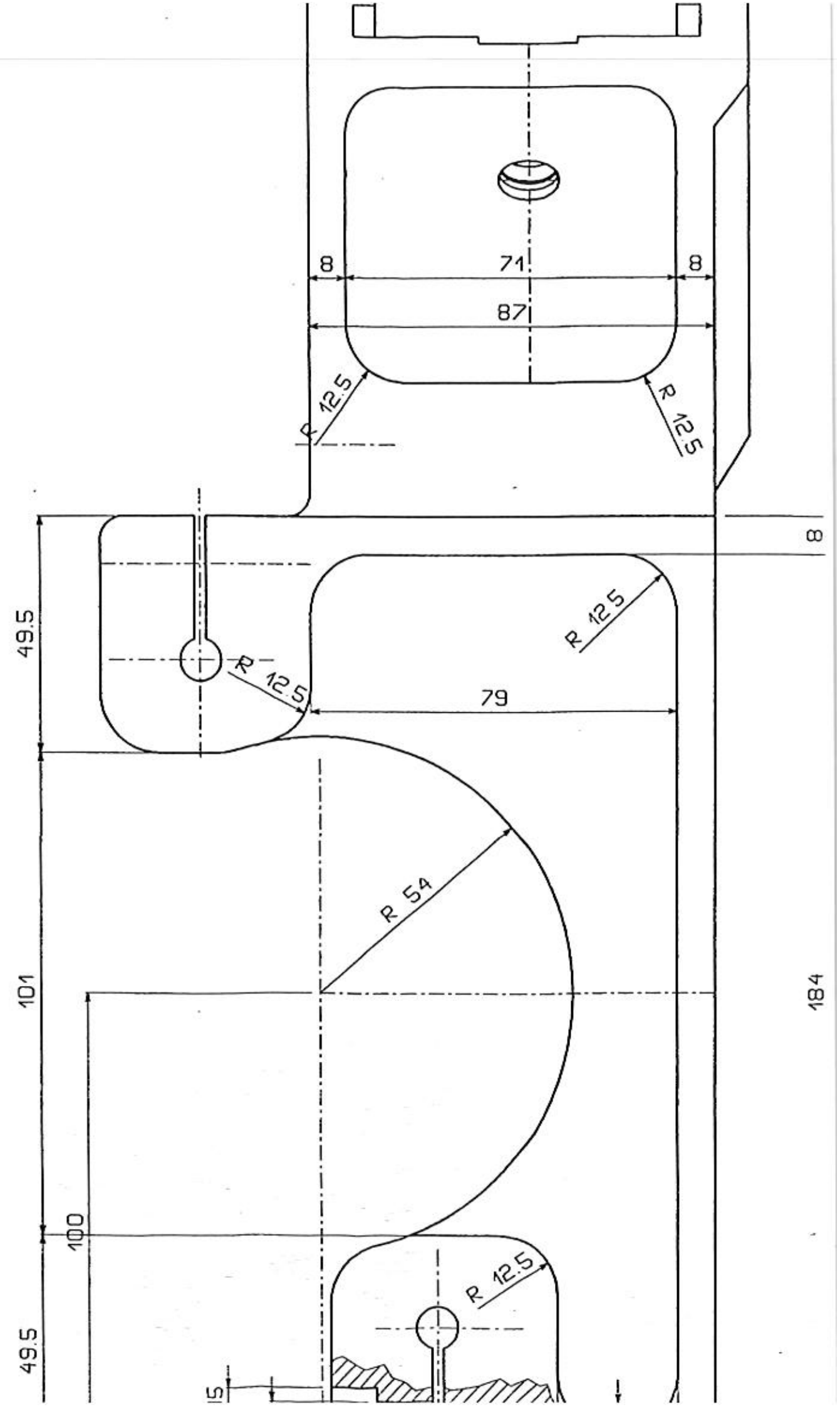
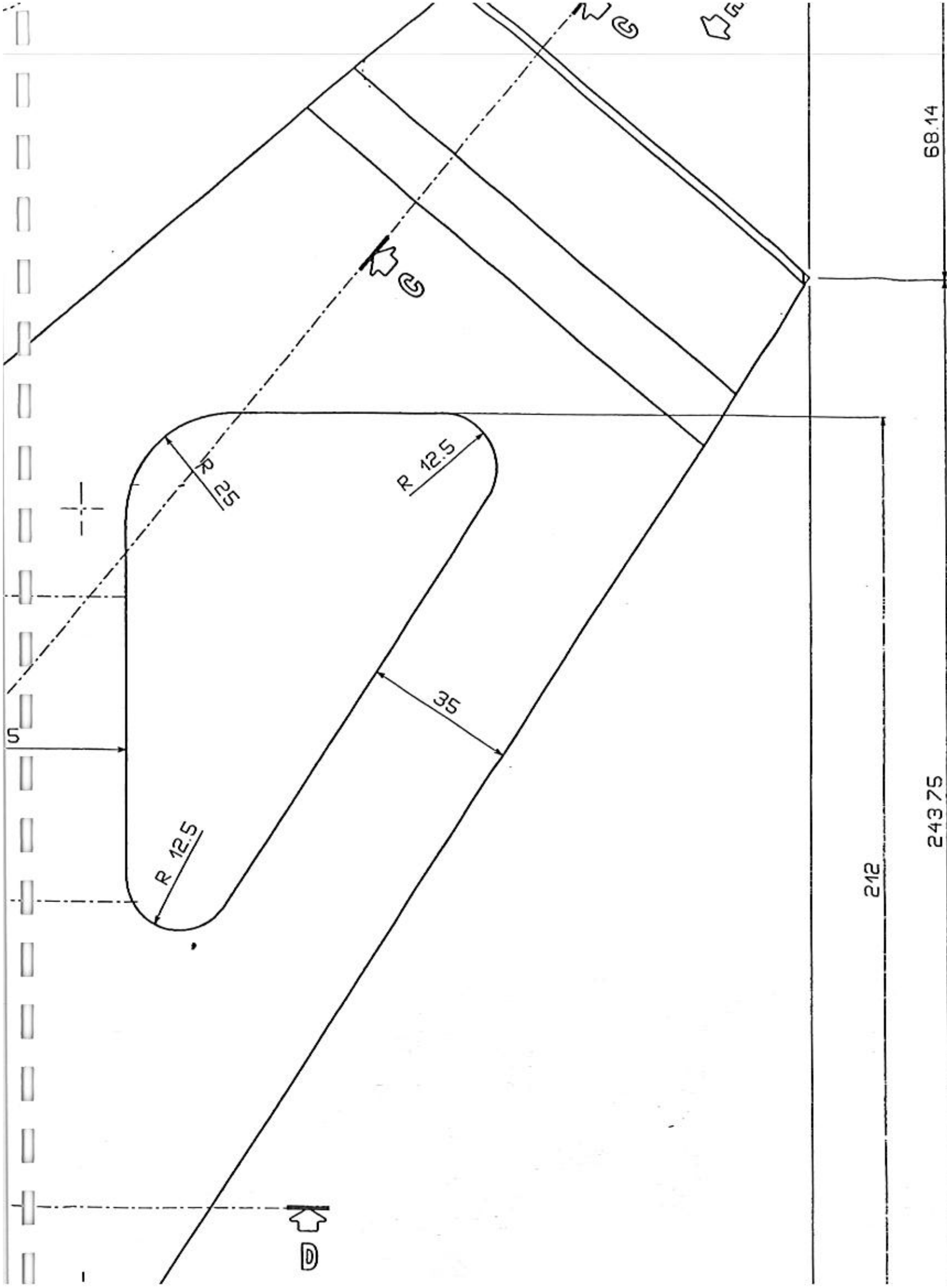


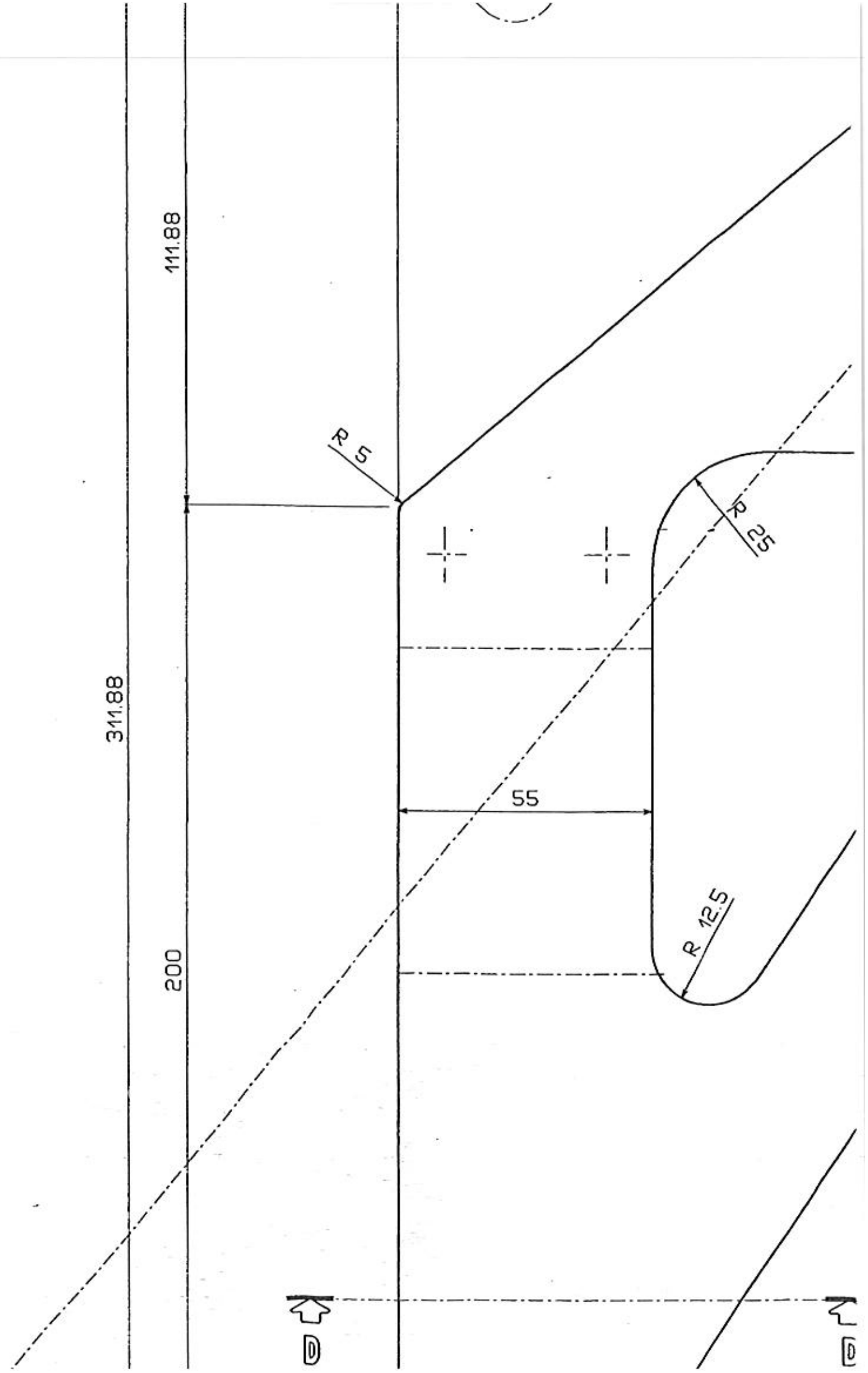
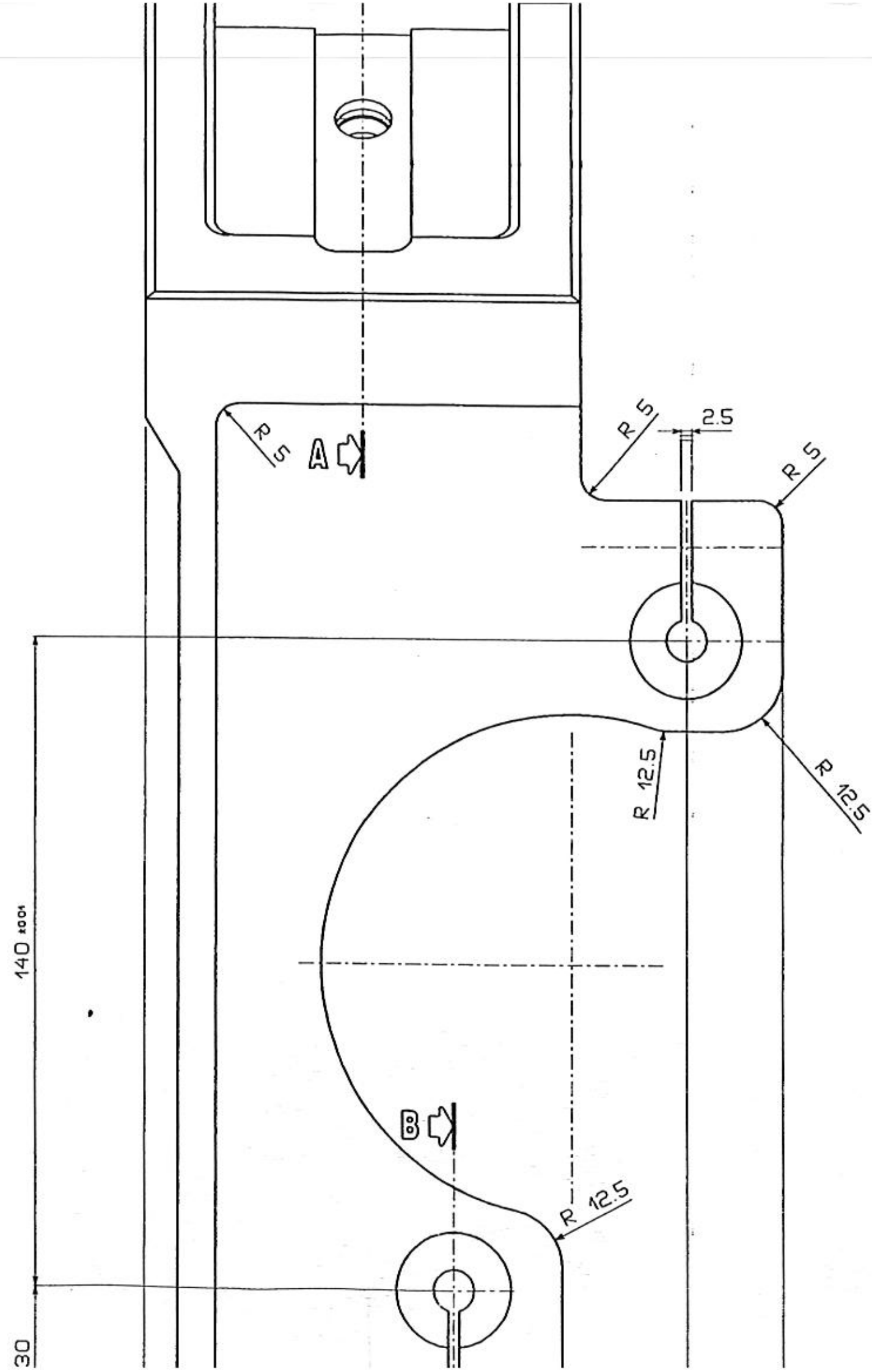




- DISEGNO CAD - NON MODIFICABILE MANUALMENTE -





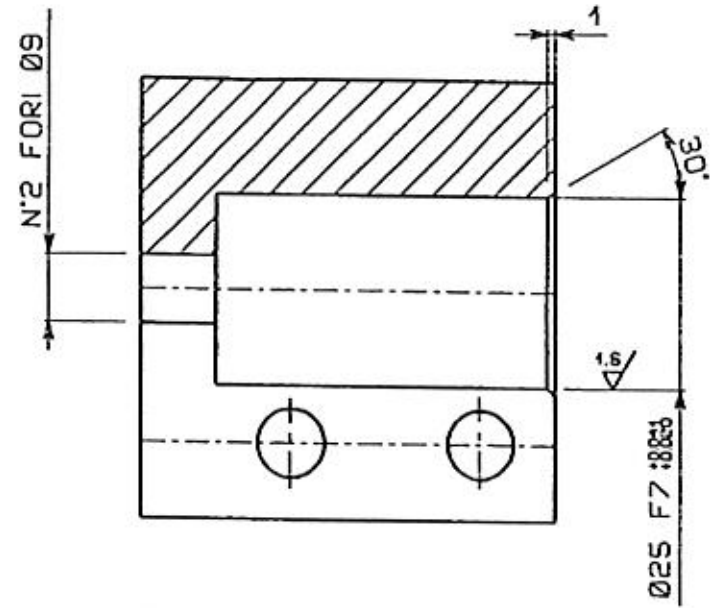
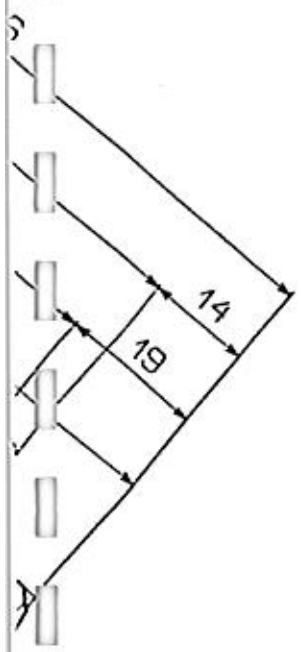


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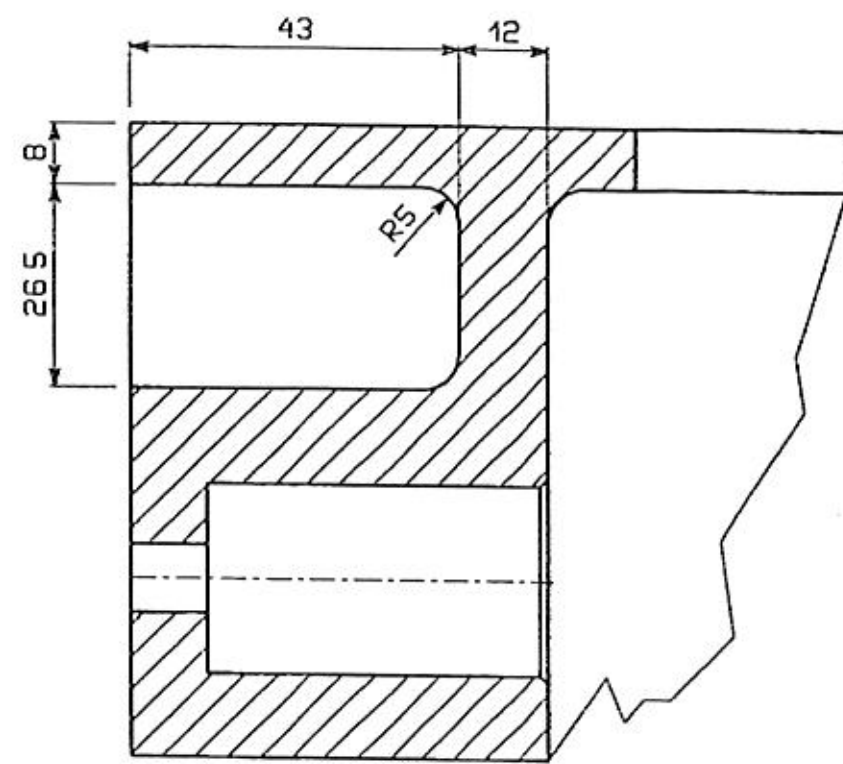
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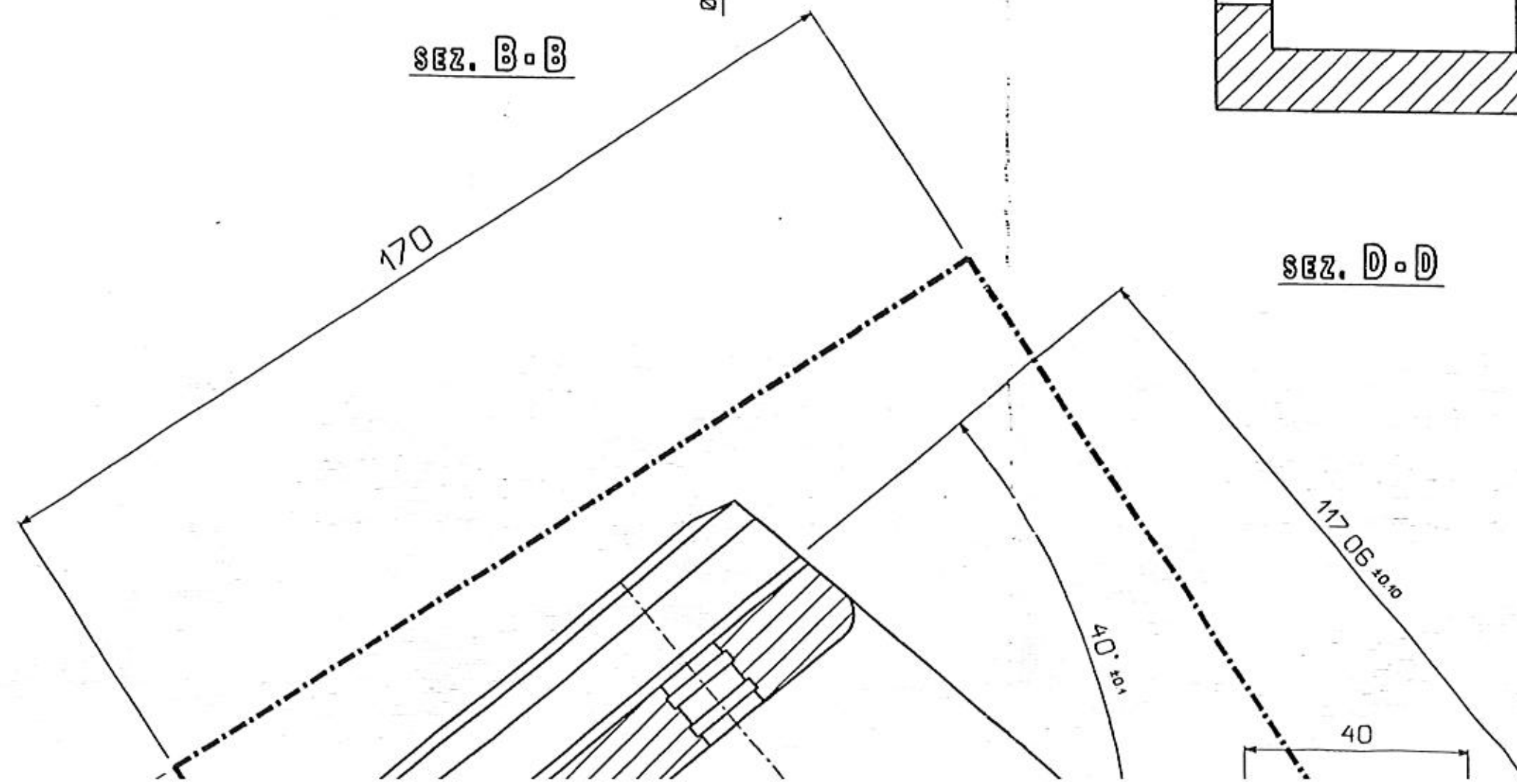
12



SEZ. B-B



SEZ. D-D



A

B

C

